





# Life Cycle Assessment and Cost Analysis of Membrane Bioreactor Systems: Influence of Scale, Population Density, Climate, and Methane Recovery

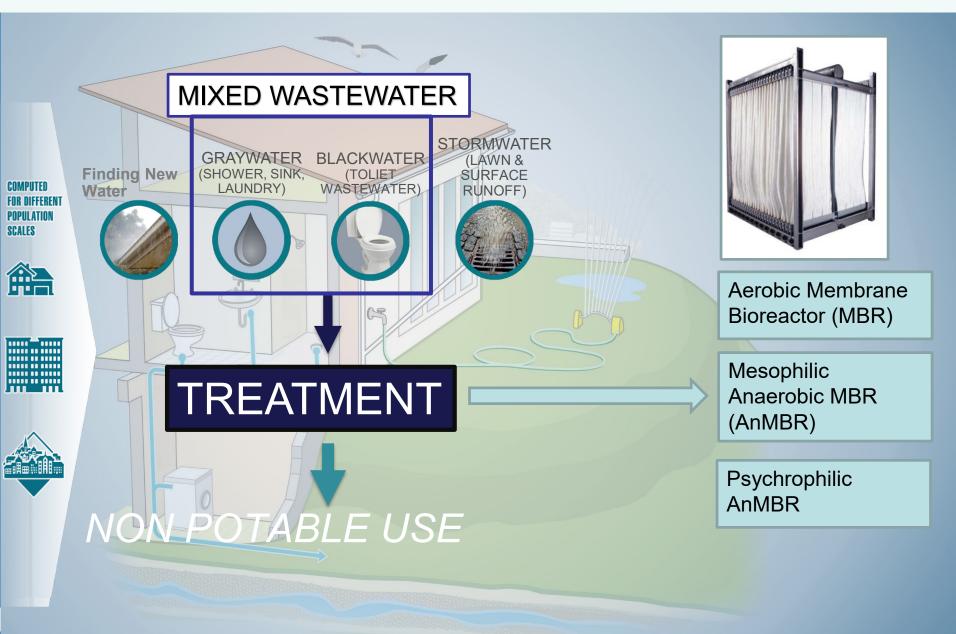
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### The Challenge

- Aging infrastructure and costs associated with upgrading or expanding of centralized treatment systems and distribution systems
- Water scarcity and challenges in meeting water system demands
- Meeting green building and net-zero development goals

#### FINDING NEW WATER Alternative Water Reuse





# **Energy, Greenhouse Gas & Cost Analysis of MBRs**

- Understand environmental and cost impacts of transitional decentralized MBR systems with sewer mining
- Investigate life cycle assessment (LCA) and life cycle cost (LCC) performance of MBRs under various regional and technological parameters



Contents lists available at ScienceDirect

#### Bioresource Technology

journal homepage: www.elsevier.com/locate/biortech



Energy and greenhouse gas life cycle assessment and cost analysis of aerobic and anaerobic membrane bioreactor systems: Influence of scale, population density, climate, and methane recovery



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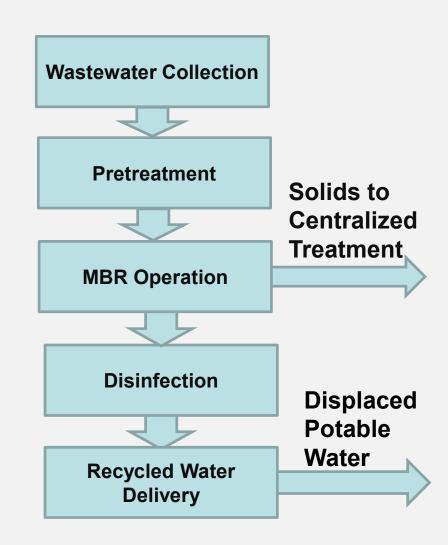
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# General Decentralized Treatment System Boundaries

- Boundaries start at household wastewater collection
- End at downstream use of recycled water
  - Recycled water displaces production of potable water
- MBR treatment systems transitional, use existing infrastructure for sludge processes
- For AnMBR, CH<sub>4</sub> from headspace and is recovered converted to electricity/heat





#### Scale and Land Use Scenarios

	Land Use Type	0.05MGD (500 ppl served)	0.1MGD (1,000 ppl served)	1MGD (10,000 ppl served)	5MGD (50,000 ppl served)	10MGD (100,000 ppl served)
100,000 #ppl/sqm	High density urban	0.005 sqm	0.01 sqm	0.1 sqm	0.5 sqm	1 sqm
50,000 #ppl/sqm	Multi family	0.01 sqm	0.02 sqm	0.2 sqm	1 sqm	2 sqm
10,000 #ppl/sqm	Single family	0.05 sqm	0.1 sqm	1 sqm	5 sqm	10 sqm
2,000 #ppl/sqm	Semi-rural single family	0.25 sqm	0.5 sqm	5 sqm	N/A	N/A

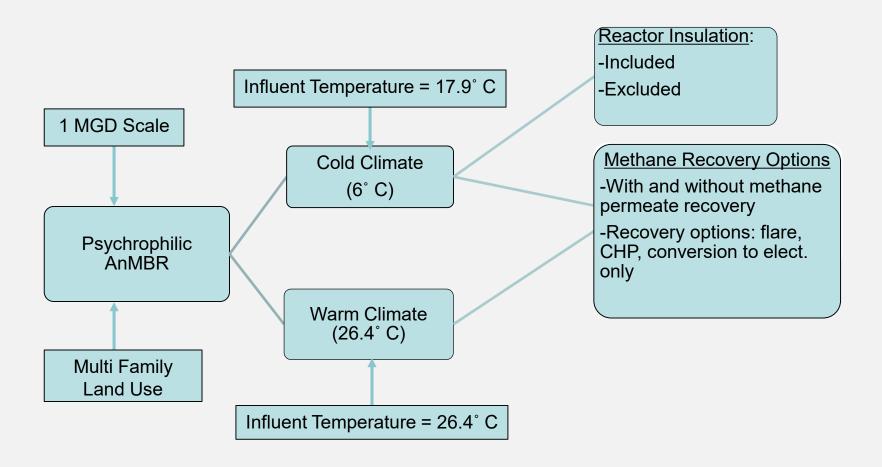
<sup>-</sup>Scenarios applied to AeMBR, mesophilic AnMBR (35° C), psychrophilic AnMBR (Ambient).

<sup>-</sup>Average U.S. weather conditions (21.5°C).

<sup>-</sup>Note: ppl = people; sqm = square mile



#### Psychrophilic AnMBR Scenarios





#### **Methods and Data Sources**

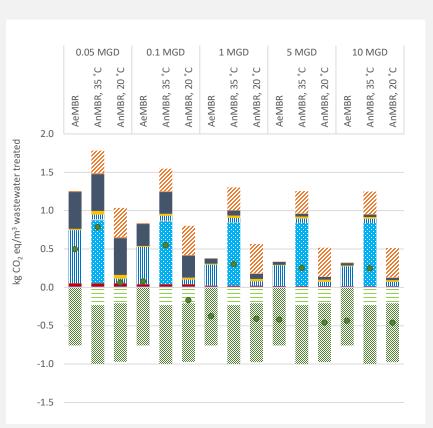
- MBR technology modeled using flux, cleaning, and module specifications for GE ZeeWeed® 500D hollow-fiber membrane with LEAPmbr aeration
- CAPDETWorks<sup>™</sup> software used to develop life cycle inventory for preliminary treatment, fine screening, AeMBR operation and infrastructure, AnMBR infrastructure, and disinfection with chlorine
- Energy modeling for AnMBR process derived from Feickert et al., 2012
- Quantity of methane dissolved in permeate and energy use for dissolved methane recovery based on engineering calculations
- Recycled water delivery based on engineering calculations for pumping friction losses and infrastructure
- Completed full LCA using openLCA software
- Functional unit based on one cubic meter of wastewater treated

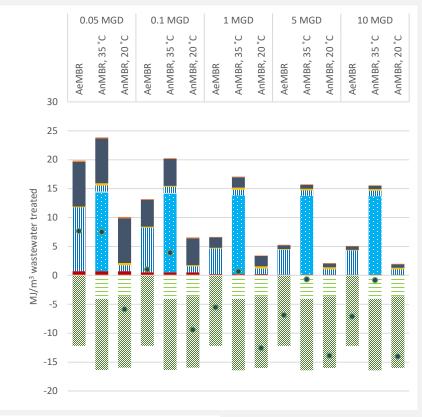


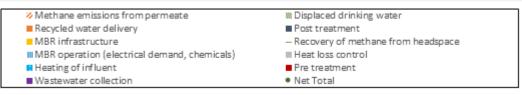
# AeMBR and AnMBR multi-family land use comparison by life cycle stage

#### **Global Warming Potential (GWP)**

#### **Energy Demand**

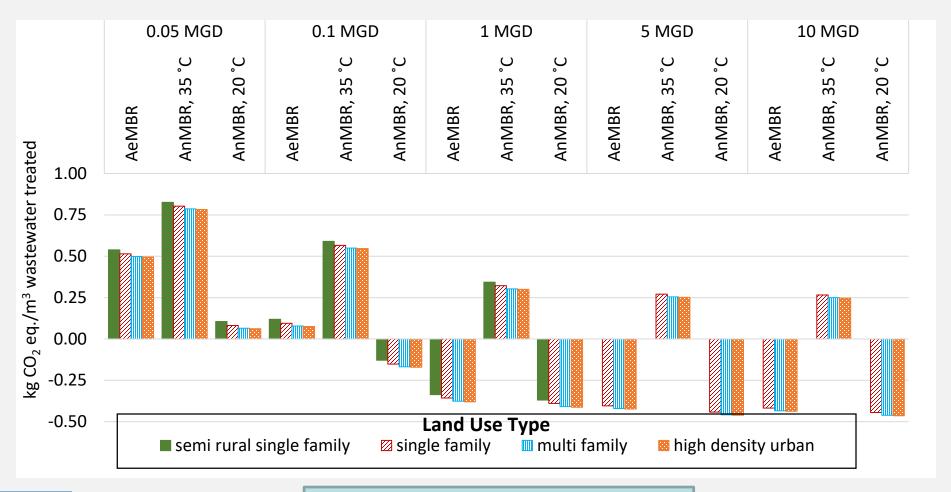






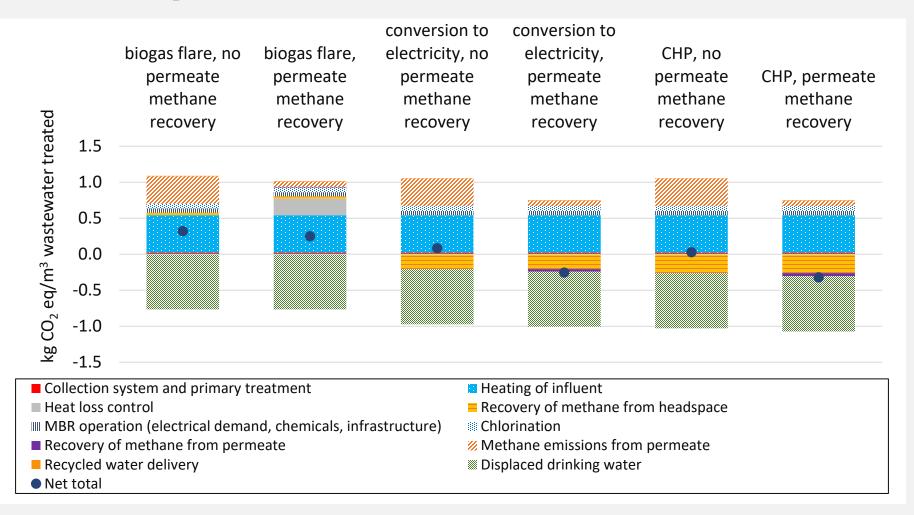


## Influence of Population Density and Scale on GWP



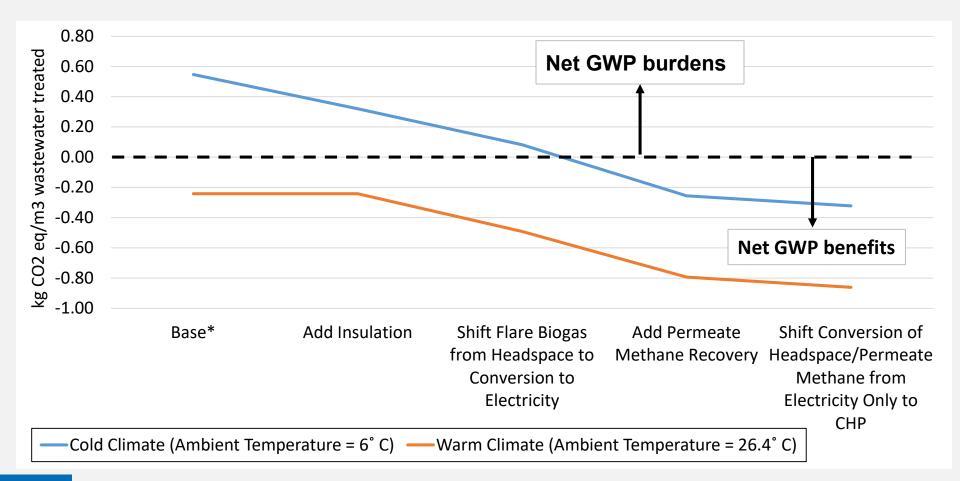


# Influence of Methane Recovery Options on GWP



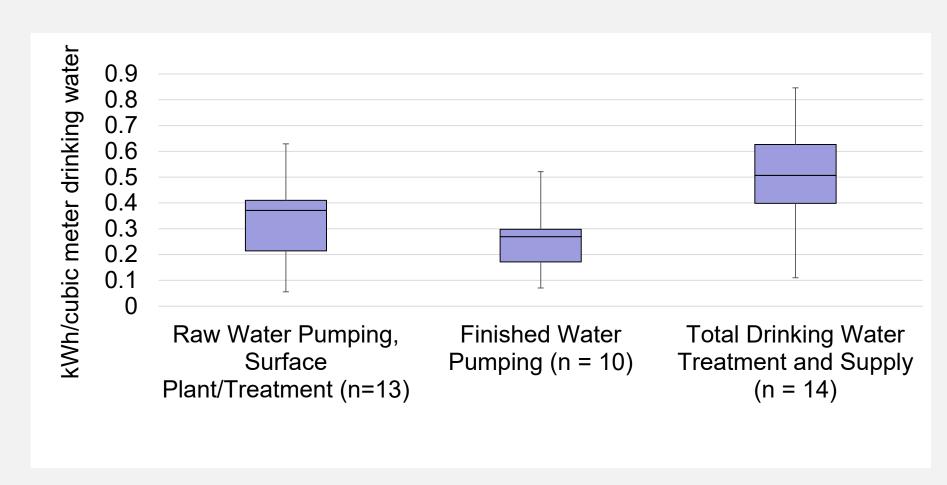


# Effect of MBR Improvements Strategies on GWP under Different Climate Conditions





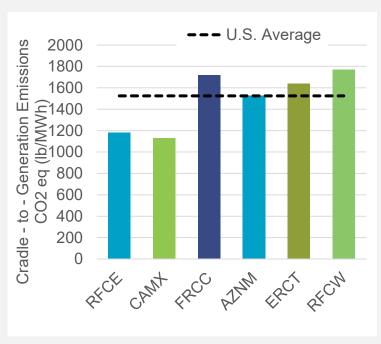
### Range of Displaced Potable Water Energy Demand Reported in Literature



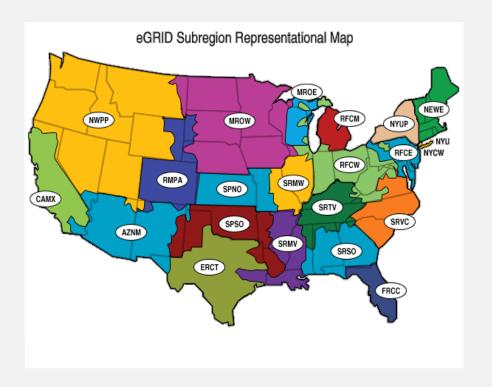


#### Regionalized Electrical Grid Profile

Fuel mix of electrical grid affects magnitude of environmental burdens for both the MBR life cycle and the displaced potable water

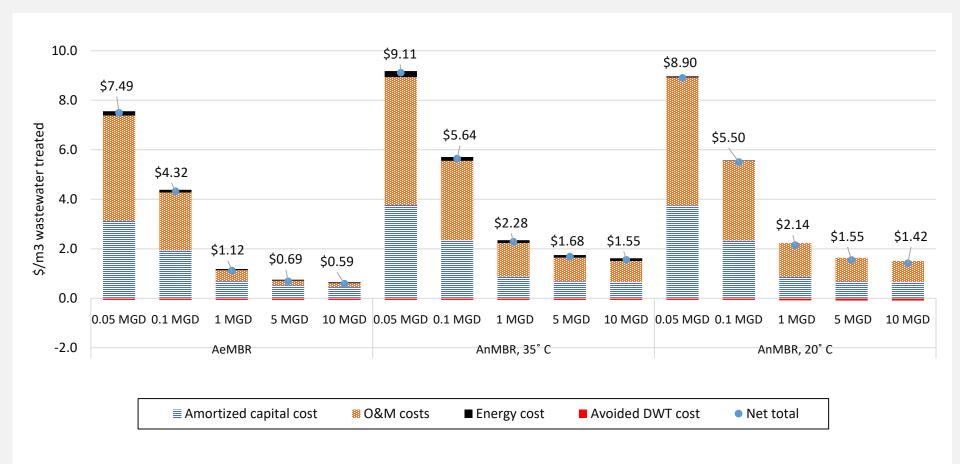








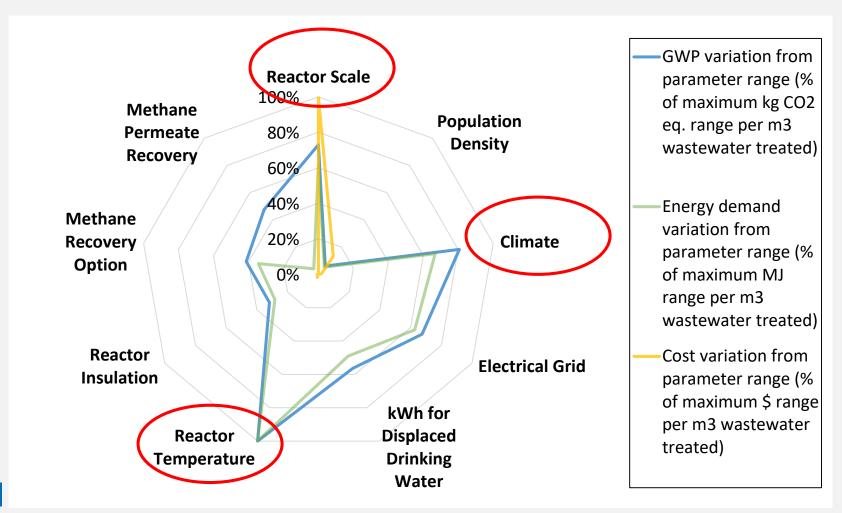
# Comparative MBR Costs (\$/m³ Wastewater Treated)



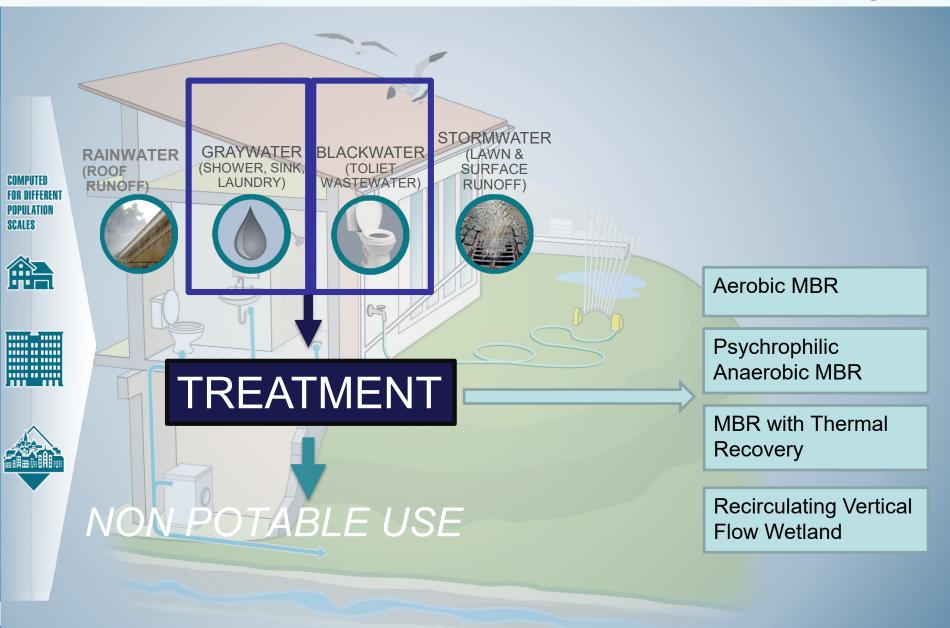
Notes: DWT - drinking water treatment; MGD - million gallons per day; O&M - operation and maintenance



# Influence of Parameters on Study Outcome



#### FINDING NEW WATER - Urban Case Study



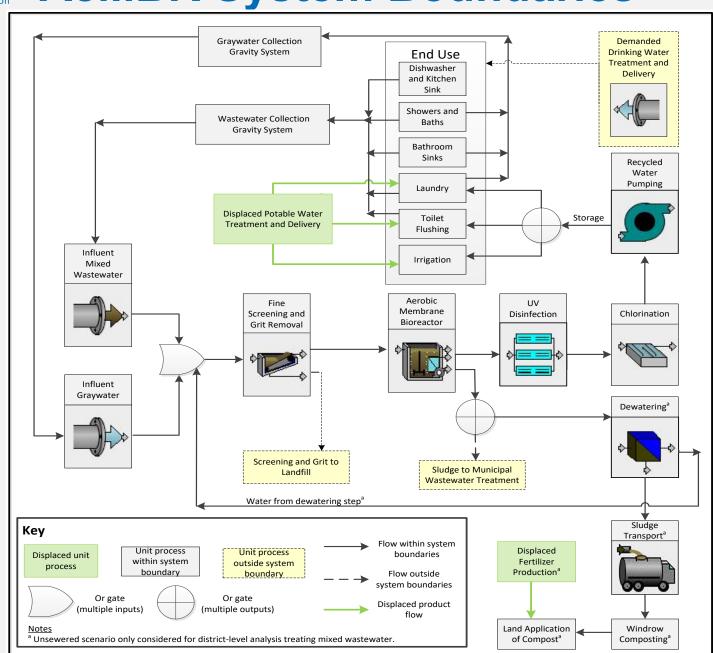


### **Urban Case Study Scenarios**

		Mixed Wastewater			Separated Graywater	
		Large Mixed Use (Office/Residential)	District-Sewered	District-Unsewered	Large Mixed Use (Office/Residential)	District-Sewered
	0.025 MGD	✓			✓	
Total Flow Rate	0.05 MGD		$\checkmark$	✓		✓
	0.016 MGD				✓	
Flow Rate of Water	0.025 MGD	✓				
Treated	0.031 MGD		,			✓
	0.05 MGD		✓	✓		
People Served		1,100	2,249	2,249	1,100	2,249
Building Footprint (Roof Area)		20,000	155,969	155,969	20,000	155,969
Area Served (sq. ft)		380,000	754,981	754,981	380,000	754,981



### **AeMBR System Boundaries**





### **Conclusions and Next Steps**

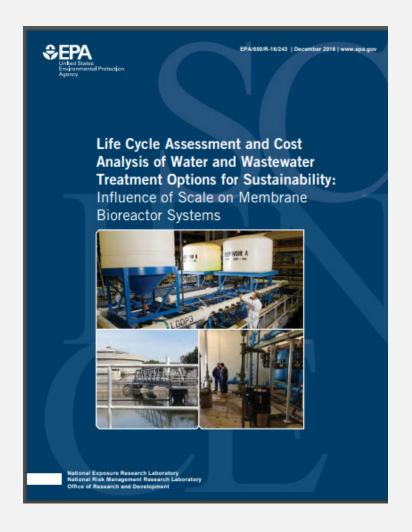
- MBR LCA and cost impacts decrease as the scale increases due to economies of scales, scale strongly influences overall impacts esp. cost
- All assessed impacts decrease in both AeMBR and AnMBR as population density increases, but population density does not drive results
- In warmer climate, AnMBR results in notable energy and GHG benefits compared to the AeMBR
- Significant energy, GHG benefits from displaced drinking water and energy recovery (in case of AnMBR)
- Communities can adapt LCA/LCC model framework for specific technological and regional conditions



### **Acknowledgements and Disclaimer**

This research was part of the U.S. Environmental Protection Agency (U.S. EPA) Office of Research and Development's Safe and Sustainable Water Resources (SSWR) Program. The research was supported by U.S. EPA contracts to EP-C-12-021 and EP-C-16-0015 to Eastern Research Group, Inc. Although the information in this document has been funded by the U.S. EPA, it does not necessarily reflect the views of the Agency and no official endorsement should be inferred.





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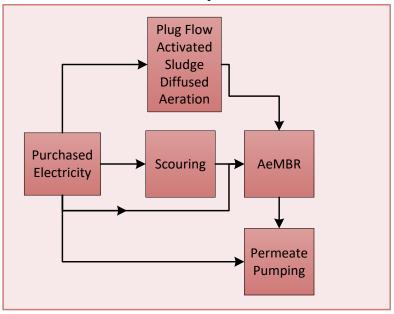
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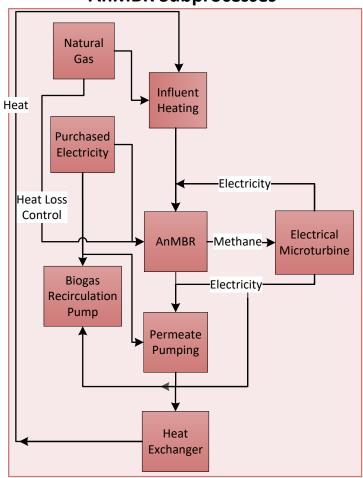
### **ADDITIONAL SLIDES**

#### MBR Operation

#### **AeMBR Subprocesses**



#### **AnMBR Subprocesses**



#### LCA database development







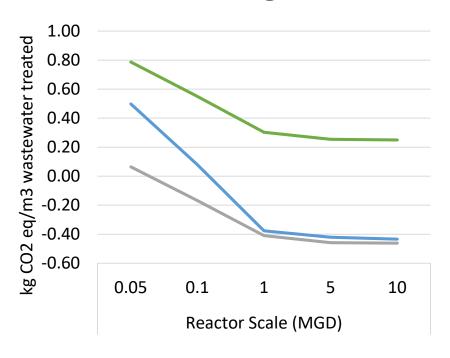


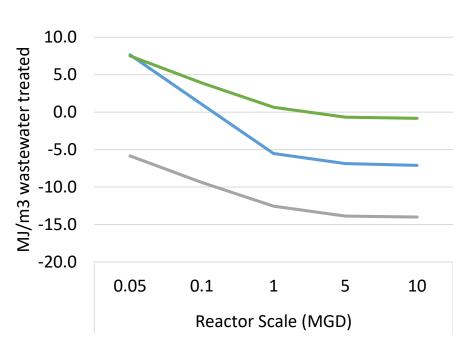




#### Influence of Reactor Scale

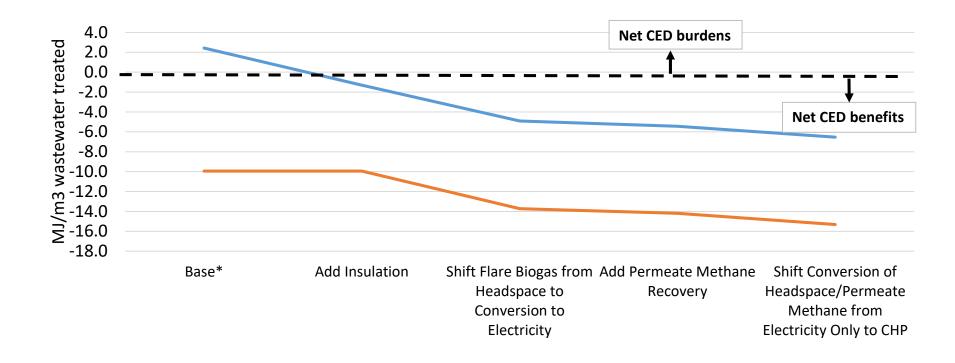
#### Global Warming Potential Cumulative Energy Demand







#### Effect of MBR Improvements Strategies on Energy Demand under Different Climate Conditions



—Cold Climate (Ambient Temperature = 6°C) —Warm Climate (Ambient Temperature = 26.4°C)

<sup>\*</sup>Base = no reactor insulation, biogas flare only, no permeate methane

## Influence of Electrical Grid and Displaced Water Assumptions on GWP

