

# Development of calibration procedures for non-volatile particulate matter mass measurement methods--status report

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#### Research problem

- Three candidate methods have been identified by the SAE E-31 Committee for possible use in an Aerospace Recommended Practice (ARP) for the measurement of nonvolatile particulate matter (PM) mass emissions during engine certification
- None of these methods measure PM mass directly, have a standard procedure available to implement the method, or incorporate a technique to quality-assure the data collected by means of an external standard
- A program was designed to standardize each method, provide appropriate quality assurance/control procedures, and validate the measurements against a traceable standard method (filter gravimetric)



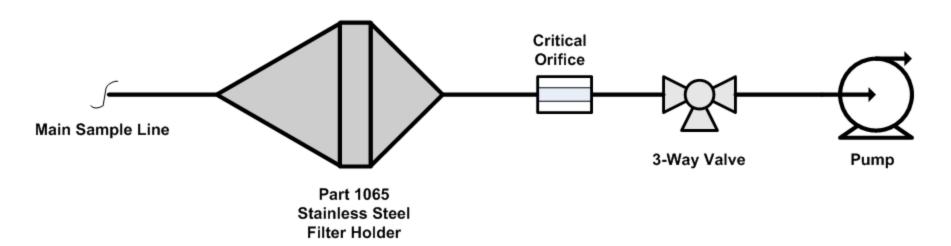
#### **Program objectives**

- Develop Standard Operating Procedures (SOPs), including quality assurance/quality control checks, for four near-real-time non-volatile particulate matter (black carbon) mass measurement techniques including:
  - Carbon burn-off [i.e., National Institute of Occupational Safety and Health (NIOSH) Method 5040]
  - Multi-Angle Absorption Photometer (MAAP)
  - Laser Induced Incandescence (LII)
  - Photoacoustic analysis (PA)\*
- Validate all four methods against the filter gravimetric technique using a known black carbon aerosol source indicative of turbine engine exhaust in a controlled laboratory environment
- If possible, determine the sensitivity of these techniques to organic carbon in the test aerosol
- Provide the above information to the SAE E-31 Committee for inclusion in an Aerospace Recommended Practice for the measurement of non-volatile PM mass to be used in future engine certification



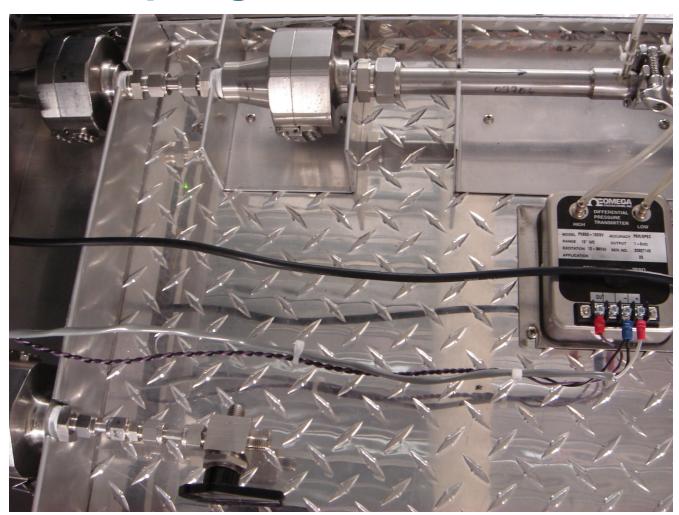
#### **Modifications to NIOSH Method 5040**

- Development of specialized sampling train for gas turbine exhaust
- Validation against filter gravimetric technique





#### Filter sampling trains



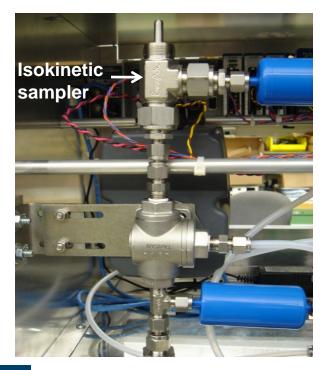


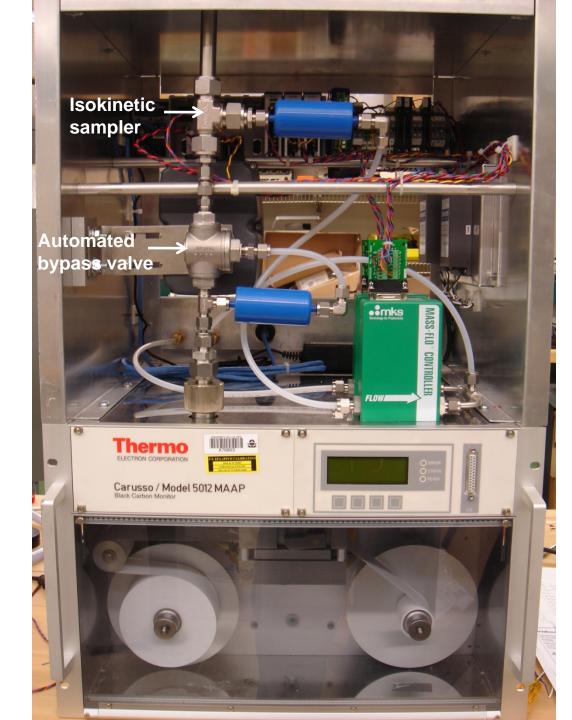
## Modifications to Thermo Scientific Model 5012 MAAP for use in engine certification

- Reduce the flow through the filter tape to extend the time between filter changes
- Isolate the MAAP from the main sampling line during filter changes
- Perform the necessary calculations to determine black carbon (BC) concentration on a 1 Hz basis and log the data
- Calculate appropriate statistics from the calculated BC concentrations
- Provide the ability to implement a manual filter change
- Monitor the percent light transmission in real time so that the operator can determine when a filter change is about to take place
- Allow for and document some type of quality control check to tell the operator the instrument is working properly and ready for use
- Develop an add-on "package" incorporating the necessary changes for use in certification environments



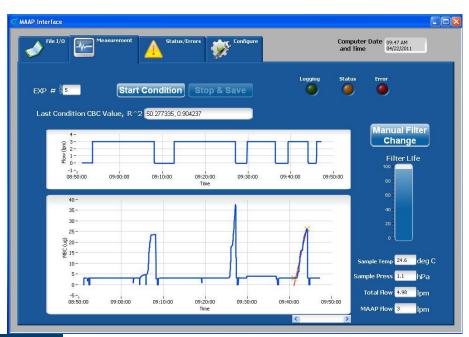
## Photos of SuperMAAP hardware modifications

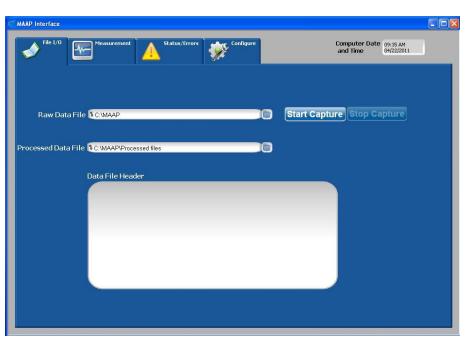






#### SuperMAAP graphical user interface (GUI)









### Modifications to Artium Technologies LII 300 Instrument

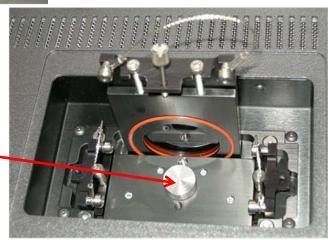
- Incorporation of a flow meter, filter, and external pump to monitor sample flow rate to the instrument
- Addition of an independent light source to be used as an independent QC check to verify proper instrument operation before starting measurements
- Ability to control instrument from a remote computer
- Procedure added to the firmware package for cell temperature and pressure calibration



#### Artium LII 300 independent light source

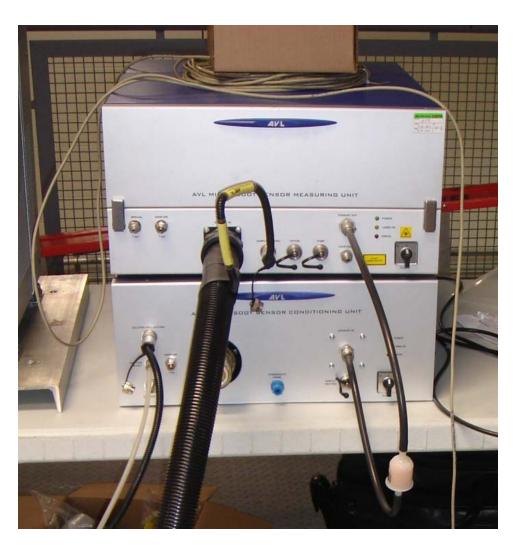


Access port for independent light source





#### AVL 483 Micro-Soot Sensor (MSS) photoacoustic analyzer



Note that Conditioning Unit and heated line/diluter are not being used



#### Apparatus for methods validation

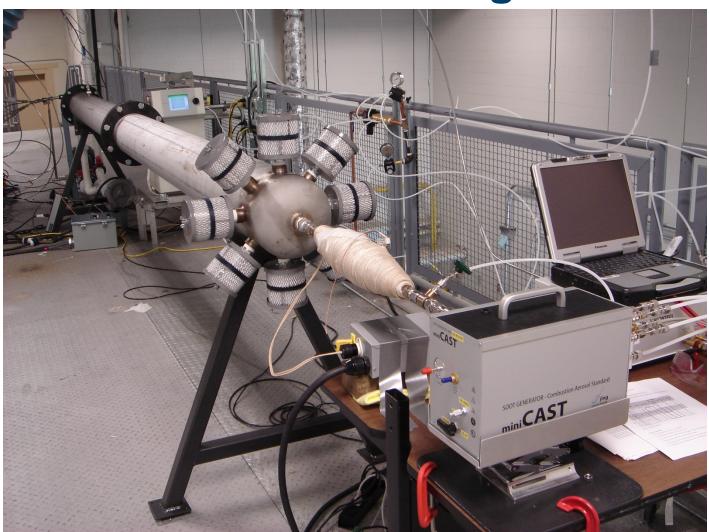
- Low speed flow tunnel (one pass, unheated)
- Mini-CAST burner (black carbon aerosol generator)
- Catalytic stripper (to remove volatile PM)
- ~ 1.7μm cut-point cyclone pre-separator (to eliminate large agglomerates shed from walls)
- Sample splitters
- Sampling trains for Teflon and quartz filters
- LII 300, SuperMAAP, and AVL MSS



#### Flow tunnel schematic Quartz Critical Filter Orifice **Photoacoustic** Four-Way Sample Splitter LII ~ 21 Lpm **HEPA** MAAP 20 Diameters ➤ <--~ 4 Diameters--> Filter Inlet ~ 21 Lpm Two-Way Cyclone and Mass Sample Splitter Two-Way Flow Sample Splitter Catalytic 3-Way Stripper Bypass Valve Diluter Mini-TSI CAST **HEPA** ~ 45 Lpm DustTrak **Filters** and/or **EEPS** (along circumference of Orifice duct for turbulent Meter and mixing) Inlet dP Cell To Exhaust Valve Valve To Exhaust Duct Duct Teflon + **Quartz Filter Blowers** Motor Controller

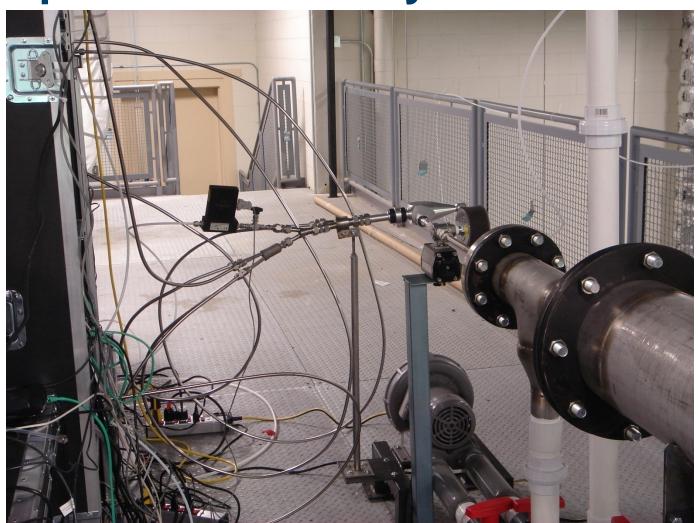


#### Flow tunnel and aerosol generator



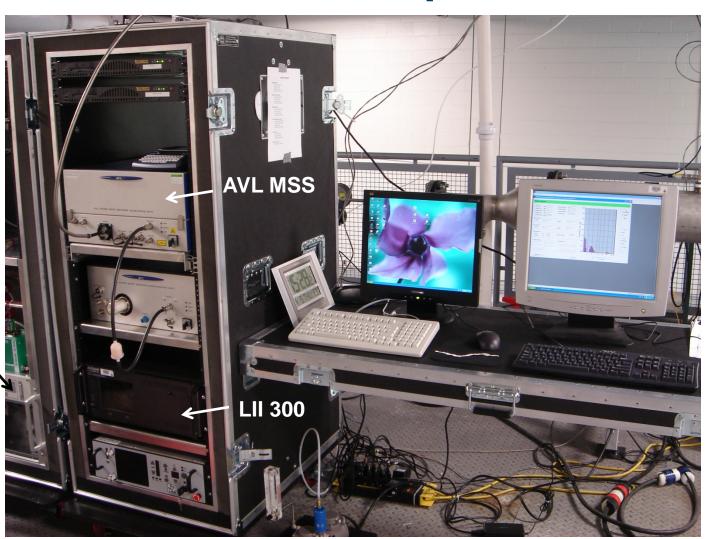


#### Sample distribution system





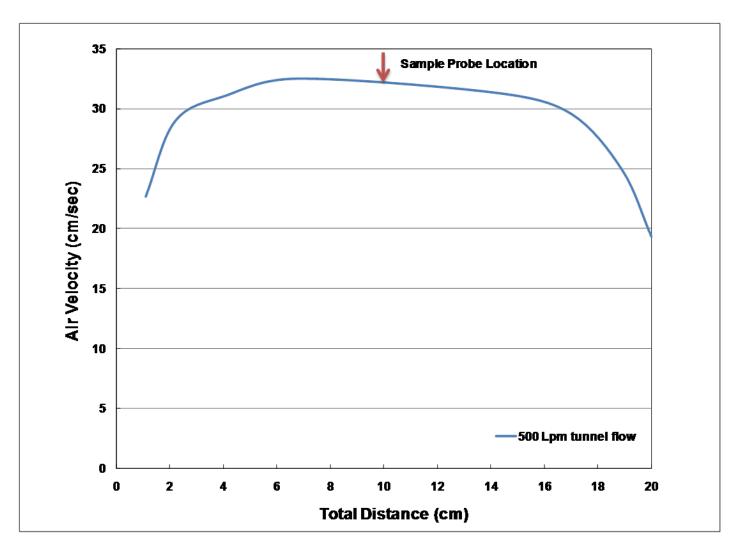
#### Instrument rack and operator's station



**SuperMAAP** 

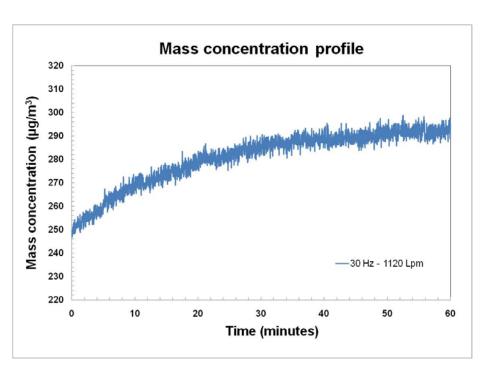


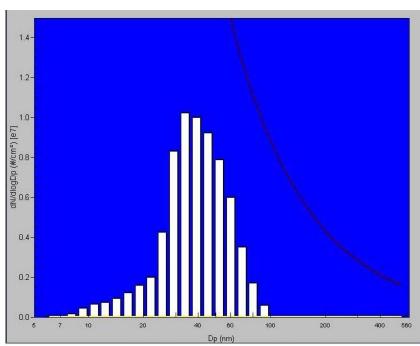
#### Typical tunnel velocity profile





#### **Typical CAST output (stripper turned off)**





PM mass concentration

Differential number particle size distribution

(Dp = electrical mobility particle diameter)



#### **Experimental matrix**

Aerosol Type <sup>a</sup>	Sampling Condition	Target Soot Concentration (μg/m³)	No. of Runs	Teflon Filter	Quartz Filter	MAAP	LII	* AVL MSS
Non-volatile PM	1	10	6	X	X	X	X	X
	2	50	6	X	X	X	X	X
	3	100	6	X	X	X	X	X
	4 <sup>b</sup>	500	6	X	X	X	X	X
	5	1000	6	X	X	X	X	X
Total PM⁵	1	10	6	X	X	X	X	X
	2	50	6	X	X	X	X	X
	3	100	6	X	X	X	X	X
	4 <sup>e</sup>	500	6	X	X	X	X	X
	5	1000	6	X	X	X	X	X

<sup>&</sup>lt;sup>a</sup> Non-volatile PM = Mini-CAST® with catalytic stripper; Total PM = Mini-CAST without catalytic stripper (will include volatile organics).

<sup>&</sup>lt;sup>b</sup> Conducted only if time and resources permit.

<sup>&</sup>lt;sup>c</sup> Lowest priority tests.



#### **Current program status**

- LII and MAAP instrument workshops were held at EPA
- SOPs have been developed for all methods and instruments which are currently undergoing EPA Quality Assurance review
- Flow tunnel and associated apparatus has been completed and all instruments and sensors have now been calibrated by the APPCD Metrology Laboratory
- All hardware/software modifications have been completed for the SuperMAAP with the software calculations currently being checked for accuracy at Aerodyne and DLR
- Operational data have been collected on the flow tunnel and with the Mini-CAST burner
- Preliminary data for the first experimental condition is expected to be available by the SAE E-31 Committee Meeting in June



#### **Tentative work schedule**

	2011								2012		
Activity	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar
Conduct Non-Volatile PM Tests			1	1							
Conduct Total PM Tests											
Data Reduction/Lab Analyses											
Draft Report Preparation											
Final Report Preparation											