

# Nutrient recovery from municipal wastewater for sustainable food production systems: An alternative to traditional fertilizers

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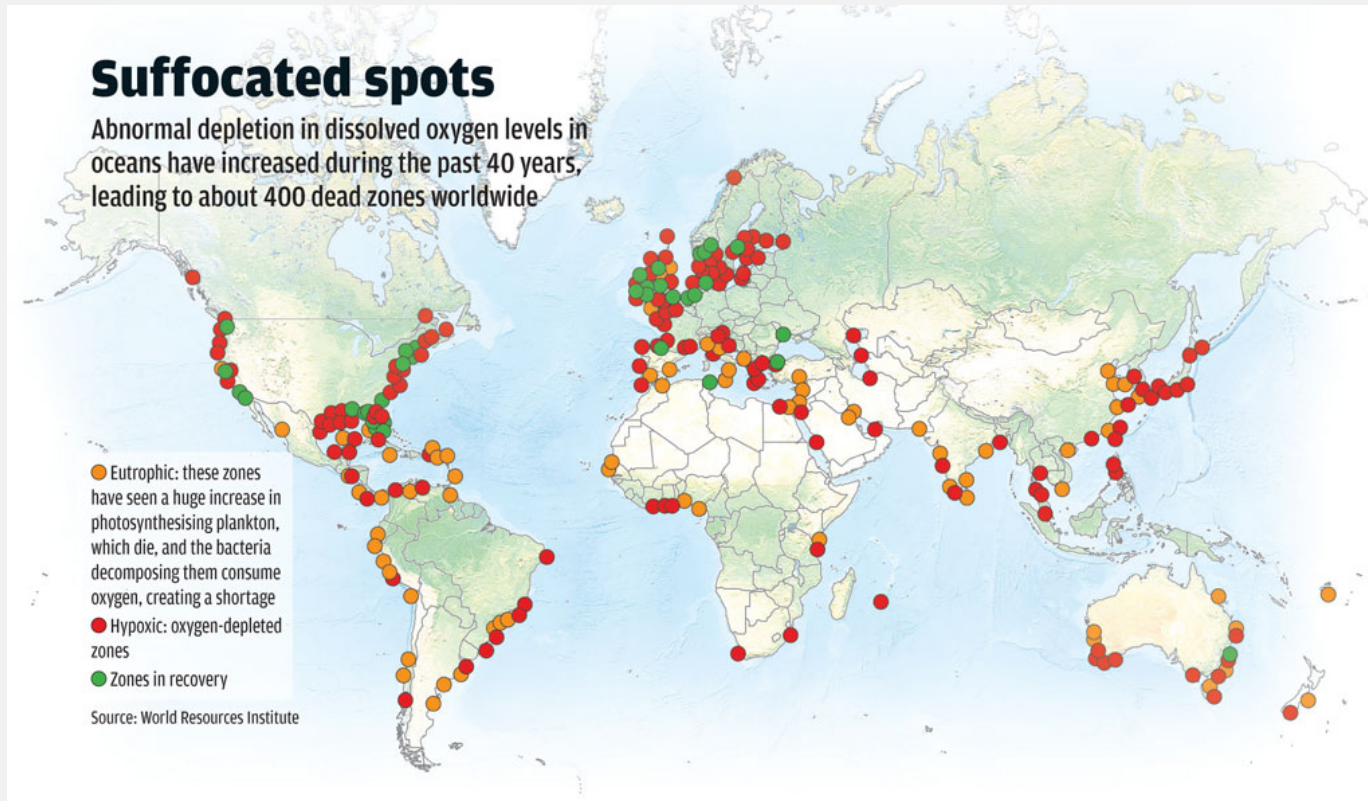
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# Importance of Nutrient Management



Source: World Resources Institute, 2015

- Eutrophication - enrichment of an ecosystem with chemical nutrients, typically compounds containing nitrogen (N), phosphorus (P), or both.
- Clean Water Act (CWA) requires wastewater treatment plants (WWTPs) to reduce nutrient discharge levels to prevent eutrophication

# Study Objectives and Approach

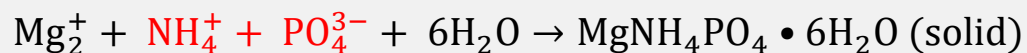
- Aims to address
  - 1) how regulations drive system changes;
  - 2) how conventional systems can be transitioned to more cost effective and sustainable alternatives using nutrient management.
- Use emergy to provide system analysis
  - Emergy quantifies direct and indirect contributions from the elemental resource flow to the entire treatment plant operational requirements.
- Influent wastewater flow and nutrient levels, capital, and operational data were collected from previous nutrient removal studies and for nutrient recovery from Ostara Nutrient Recovery Technologies, Inc.
- All UEVs used and given hereafter (including those referenced in the text) were normalized to the **1.20 E25 sej/yr (solar emjoules/year)** global emergy baseline (Brown et al., 2016)

# Nutrient Recovery and Benefits

- Nutrient recovery - practice of recovering nutrients (N and P) from wastewater and converting them into an environmental friendly fertilizer
- Industrial phosphate ( $\text{PO}_4^{3-}$ ) fertilizers - manufactured using  $\text{PO}_4^{3-}$  rock (non-renewable resource)
- Nutrient recovery provides a self-sustainable solution to WWTPs
  - revenue generation from fertilizers
  - reduces fouling of equipment with involuntary precipitation of struvite
  - helps meet discharge limits
- $\text{PO}_4^{3-}$  precipitation from wastewater is less energy intensive and economical compared to manufacture of phosphate fertilizers

# Struvite Formation and Production

- Recovered from municipal wastewater (MWW)/urine source - slow-release mineral fertilizer given by the simplified equation

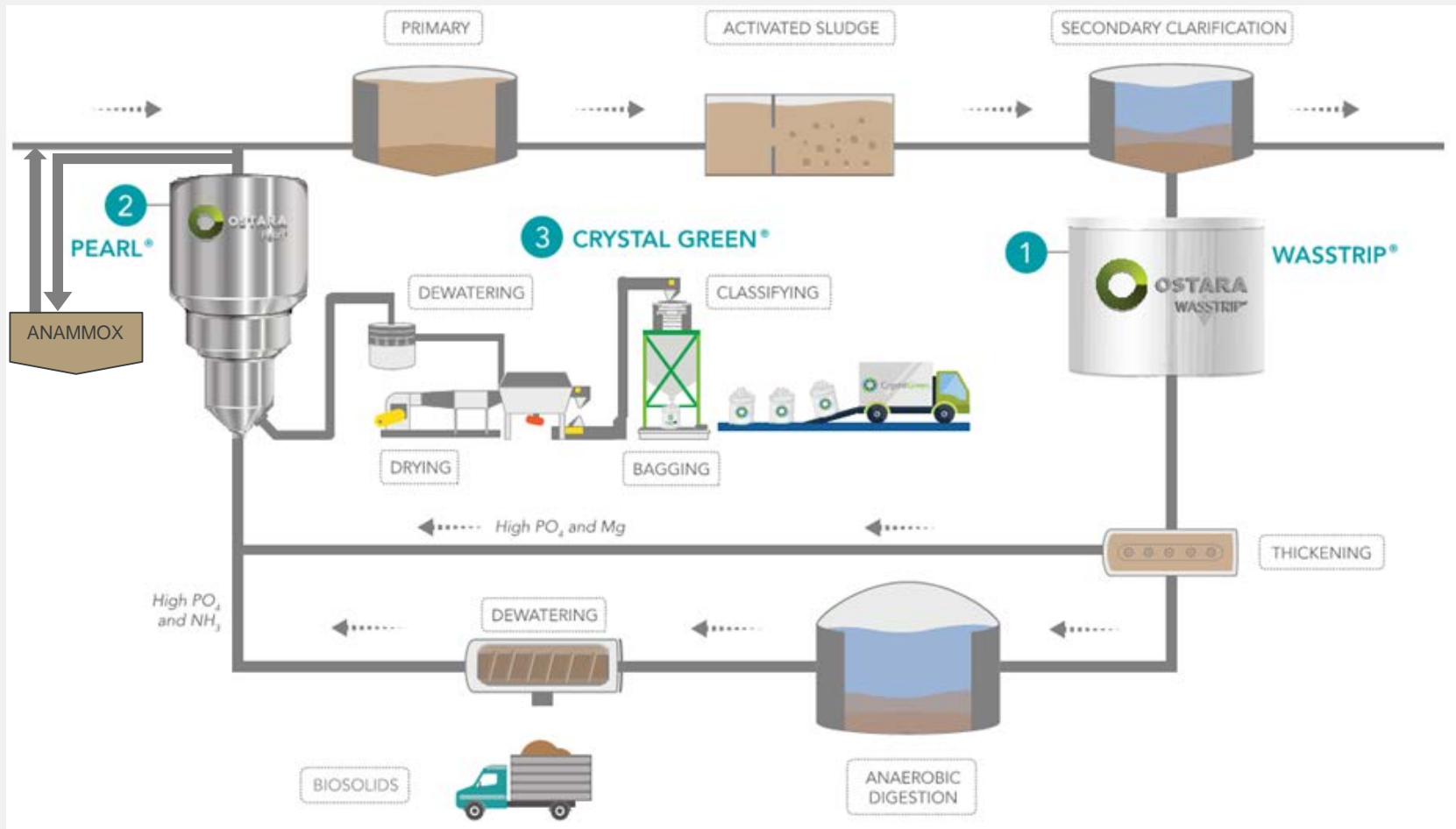


Magnesium Ammonium Phosphate

- Methods of struvite recovery from MWW have been under development, this study cites WASSTRIP™ and PEARL® process by Ostara Nutrient Recovery Technologies, Inc.
- Marketed fertilizer - 5% N, 28%  $\text{PO}_4^{3-}$ , and 0% potash, with 16.6% MgO (10% Mg)



# Nutrient Recovery Technology Considered



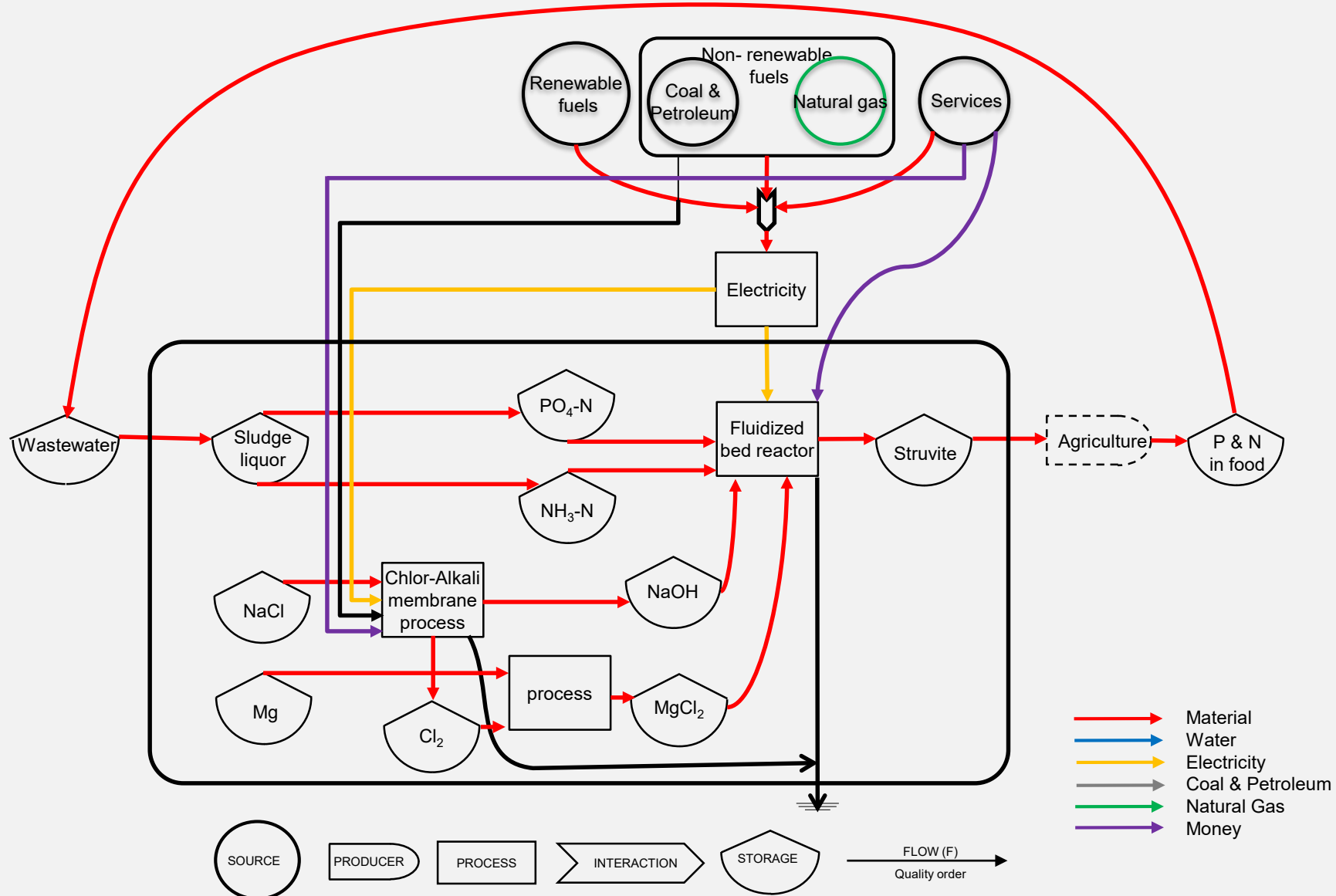
PEARL® process by Ostara Nutrient Recovery Technologies, Inc, 2016

- In addition to P precipitation, partial nitrification anammox was considered for nitrogen reduction in the nutrient recovery alternative.

# Emergy definition and concept

- Available energy of any kind previously used both directly and indirectly to make another form of energy, product or service
- Evolution of the theory during the past thirty years was documented by H.T Odum in Environmental Accounting, 2016
- Emergy (emjoules/yr or emjoules/unit) synthesis strives for understanding by grasping the wholeness of system.
- Able to investigate systems that are outside of human activities and evaluate in a quantitative way (metrics) the quality of resource flows and storages.

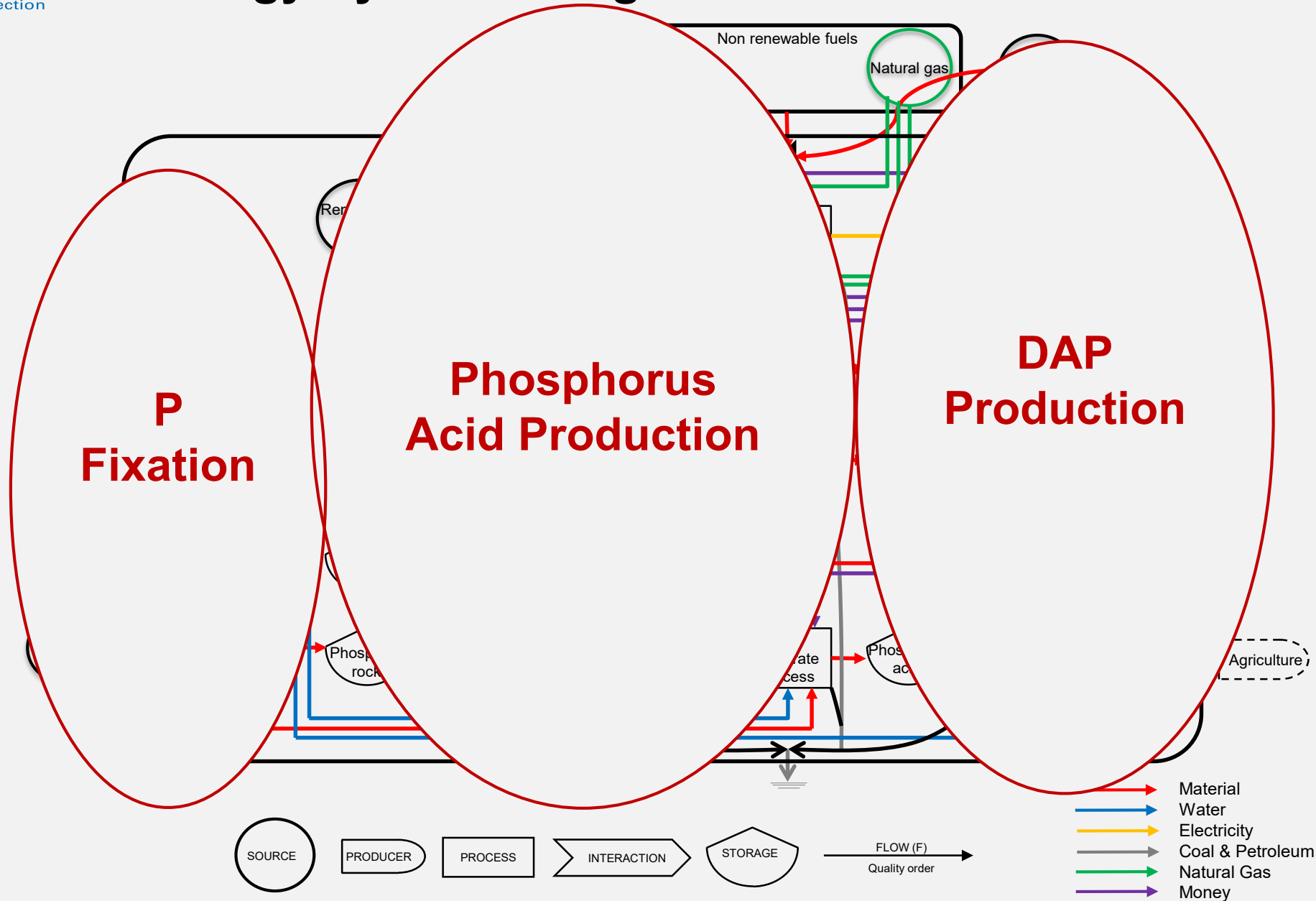
# Energy Systems Diagram for Nutrient Recovery



External forcing functions (circles) provide inflow energy materials and information to the producers (bullet-shaped symbols). Internal storages (tank symbols) and economic and social subsystems (boxes) are shown



# Energy Systems Diagram for DAP Production



External forcing functions (circles) provide inflow energy materials and information to the producers (bullet-shape symbols). Internal storages (tank symbols) and economic and social subsystems (boxes) are shown

# Results of Traditional Fertilizer Vs. Nutrient Recovery

## Diammonium Phosphate (DAP)

Chemical formula: $(\text{NH}_4)_2\text{HPO}_4$ Composition: 18% N, 46% $\text{P}_2\text{O}_5$ (20% P)					
Note	Description	Data	Unit	UEV (sej/unit)	EMERGY (E sej/yr)
Infrastructure input					
*	Capital	1.14E+01	\$	2.02E+12	2.31E+13
Operational inputs per year (2013)					
1	Materials				
1a	Phosphate Rock	1.50E+06	g	3.61E+09	5.40E+15
1b	Ammonia	1.44E+05	g	6.48E+09	9.35E+14
1c	Sulfur	3.97E+05	g	9.50E+10	3.77E+16
1d	Limestone	3.02E+04	g	2.20E+08	6.65E+12
2	Energy				
2a	Electricity	1.16E+08	J	7.26E+05	7.85E+12
2b	Fuels	4.34E+08	J	6.13E+05	4.01E+13
3	Services	5.12E+02	\$	2.02E+12	1.04E+15
4	Water	3.56E+01	m <sup>3</sup>	8.22E+11	1.23E+13
	<b>Total EMERGY</b>				<b>5.03E+16</b>
5	Transformity	w/o capital invest		5.03E+10	sej/g DAP
		with capital invest		5.03E+10	sej/g DAP
		w/o capital invest		1.18 E+10	sej/g P

## Struvite

Chemical Formula: Crystal Green®, $\text{NH}_4\text{MgPO}_4 \cdot 6\text{H}_2\text{O}$ (5-28-0 +10% Mg)					
Note	Description	Data	Unit	UEV (sej/unit)	EMERGY (E sej/yr)
Infrastructure input					
*	Capital	2.47E+02	\$	2.02E+12	5.01E+14
Operational inputs per year (2013)					
1	Materials				
1a	Phosphate, eq. to elemental phosphorus ( $\text{PO}_4\text{-P}$ )	1.40E+05	g		0.00E+00
1b	Ammonia, equivalent to elemental Nitrogen ( $\text{NH}_3\text{-N}$ )	2.10E+05	g		0.00E+00
1c	Sodium hydroxide (NaOH)	4.90E+04	g	4.14E+09	2.03E+14
1d	Magnesium chloride ( $\text{MgCl}_2$ ) as Mg	1.47E+05	g	4.34E+10	6.38E+15
2a	Electricity	6.40E+08	J	2.21E+05	1.41E+14
3	Services	5.33E+01	\$	2.02E+12	1.08E+14
4	Wastewater	2.63E+02	g	3.26E+05	8.56E+07
	<b>Total EMERGY</b>				<b>7.10E+15</b>
5	Transformity	w/o capital invest		7.10E+09	sej/g CG
		with capital invest		7.60E+09	sej/g CG
		w/o capital invest		8.96 E+08	sej/g P

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# Results of Traditional Fertilizer Vs. Nutrient Recovery

## Struvite

Chemical Formula: Crystal Green®, NH <sub>4</sub> MgPO <sub>4</sub> ·6H <sub>2</sub> O (5-28-0 +10% Mg)					
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1c	Sodium hydroxide (NaOH)	4.90E+04	g	4.14E+09	2.03E+14
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# Biological Nutrient Removal (BNR)

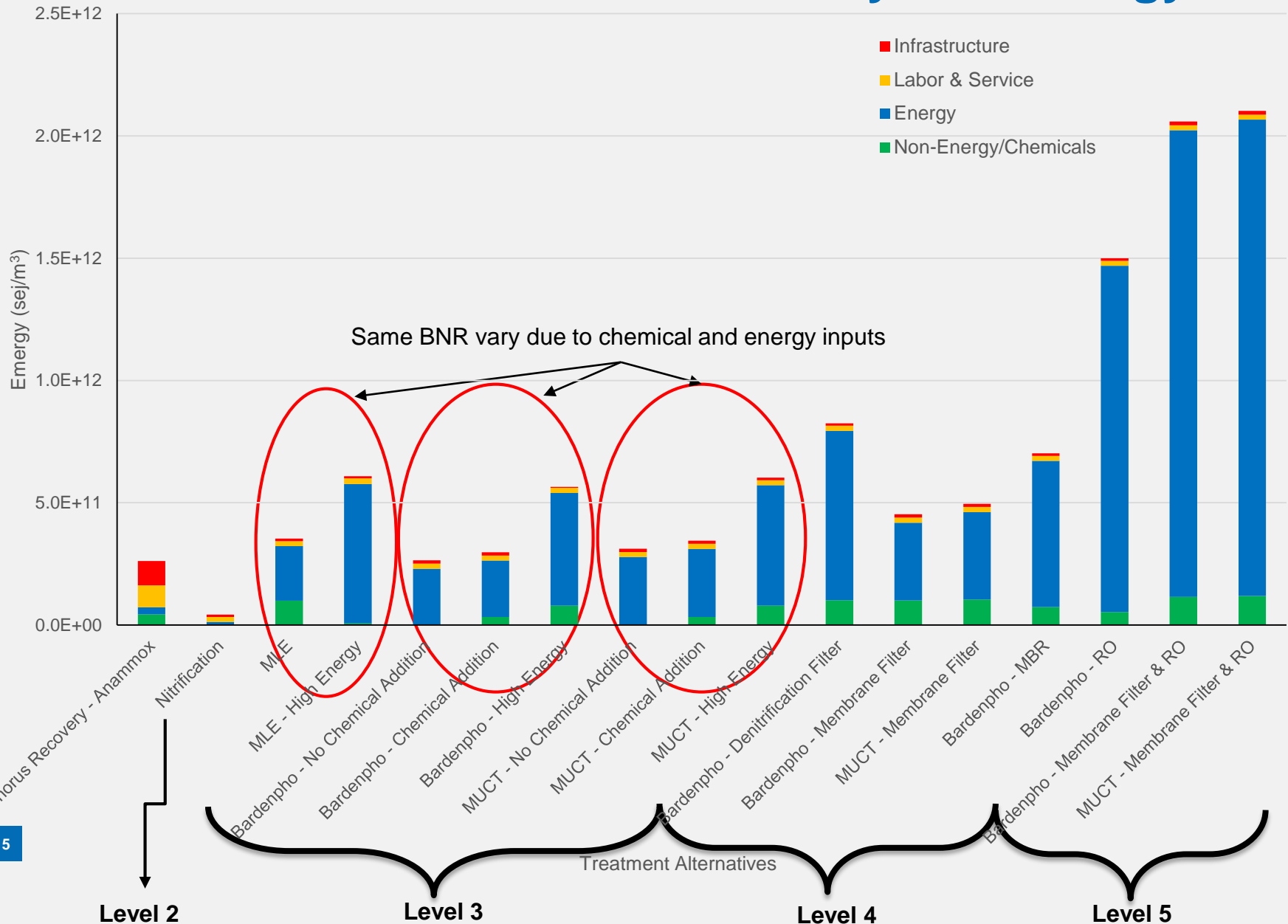
- BNR treatments remove TN and TP from wastewater through the use of chemicals and microorganisms under different environmental conditions (Metcalf and Eddy, 2003)
- Levels of nutrient removal processes :

Treatment Level (Effluent Limits)	Removal/Recovery Process Name	Processes Chosen for this Study
Recovery	Phosphorus Recovery	Phosphorus Recovery - Anammox
Level 2 TN – 8 mg/L, TP – 1 mg/L	Nitrification or Oxidation Ditch with or without Phosphorus Precipitation (chemical addition)	Nitrification
Level 3 TN – 4-8 mg/L, TP – 0.1-0.3 mg/L	Modified Ludzack Ettinger (MLE) 4 Stage and 5 Stage Bardenpho (Bardenpho), Modified University of Cape Town (MUCT), Sequential Batch reactor (SBR) + Phosphorus Precipitation (chemical addition)	MLE MLE - High Energy Bardenpho - No Chemical Addition Bardenpho - Chemical Addition Bardenpho - High Energy MUCT - No Chemical Addition MUCT - Chemical Addition MUCT - High Energy
Level 4 TN – 3 mg/L, TP – 0.1 mg/L	Level 3 process with either Denitrification Filter Membrane Filter, Membrane Bioreactor (MBR) + Phosphorus Precipitation (chemical addition)	Bardenpho - Denitrification Filter Bardenpho - Membrane Filter MUCT - Membrane Filter Bardenpho - MBR
Level 5 TN - <2 mg/L, TP < 0.02 mg/L	Level 3 or Level 4 processes with Sidestream Reverse Osmosis	Bardenpho - RO Bardenpho - Membrane Filter & RO MUCT - Membrane Filter & RO

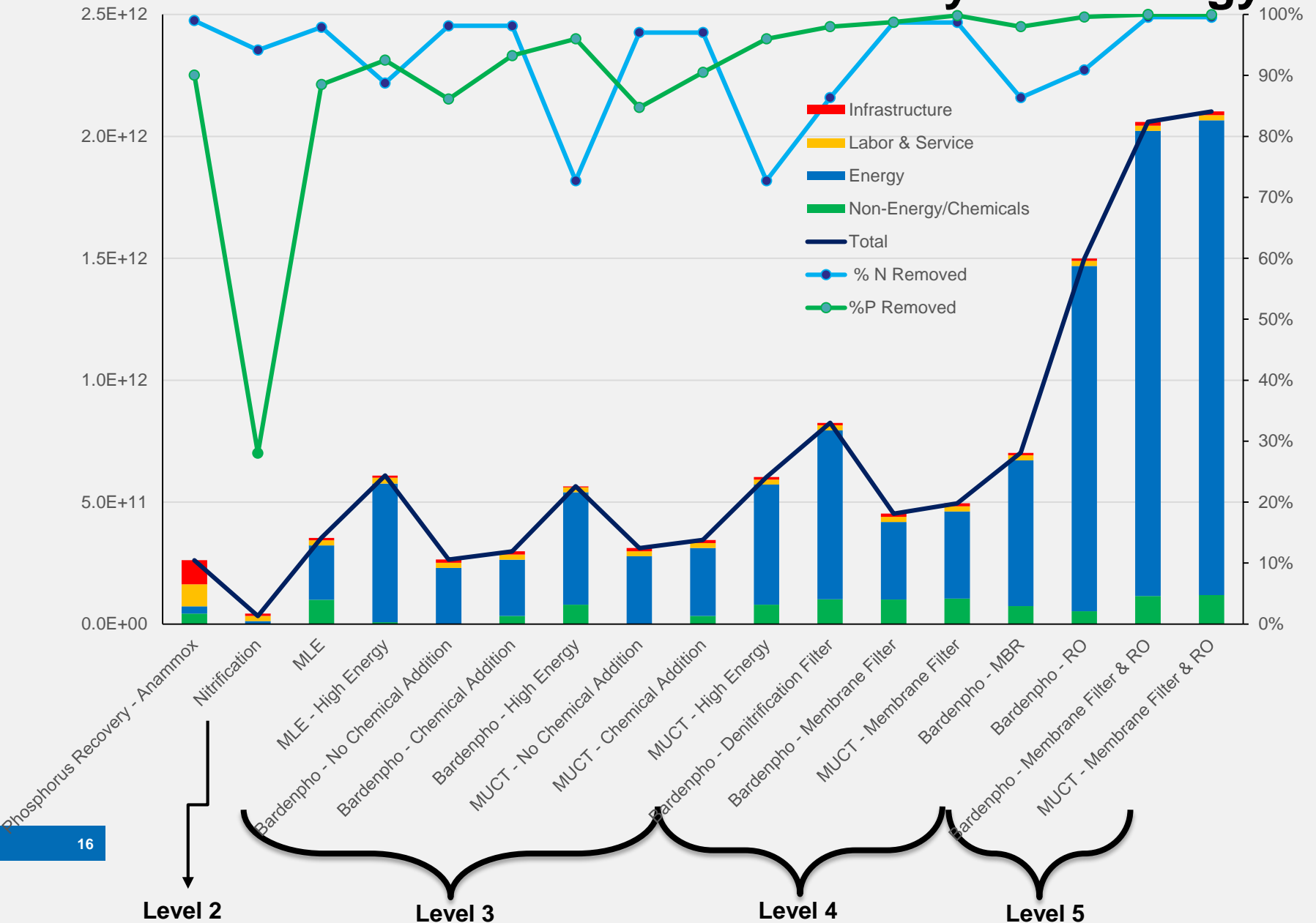
# Processes Considered for the Study

Treatment Level (Effluent Limits)	Nutrient Removal/Recovery Process	Energy (kWh/m <sup>3</sup> )	Influent Ammonia (mg/L as NH <sub>3</sub> -N)	Influent P (mg/L as P)
Recovery	Phosphorus Recovery - Anammox	0.14	20	7
Level 2 (TN – 8 mg/L, TP – 1 mg/L)	Nitrification	0.23	24	10
Level 3 (TN – 4-8 mg/L, TP – 0.1-0.3 mg/L)	MLE	0.28	23	8
	MLE - High Energy	0.59	32	8
	Bardenpho - No Chemical Addition	0.29	23	8
	Bardenpho - Chemical Addition	0.29	23	8
	Bardenpho - High Energy	0.58	22	5
	MUCT - No Chemical Addition	0.35	23	8
	MUCT - Chemical Addition	0.35	23	8
	MUCT - High Energy	0.56	22	5
Level 4 (TN – 3 mg/L, TP – 0.1 mg/L)	Bardenpho - Denitrification Filter	0.53	22	5
	Bardenpho - Membrane Filter	0.4	23	8
	MUCT - Membrane Filter	0.45	23	8
	Bardenpho - MBR	0.53	22	5
Level 5 (TN - <2 mg/L, TP<0.02 mg/L)	Bardenpho - RO	0.60	22	5
	Bardenpho - Membrane Filter & RO	2.4	23	8
	MUCT - Membrane Filter & RO	2.45	23	8

# Total Energy Comparison between Different Nutrient Removal and Recovery Technology



# Total Energy Comparison between Different Nutrient Removal and Recovery Technology





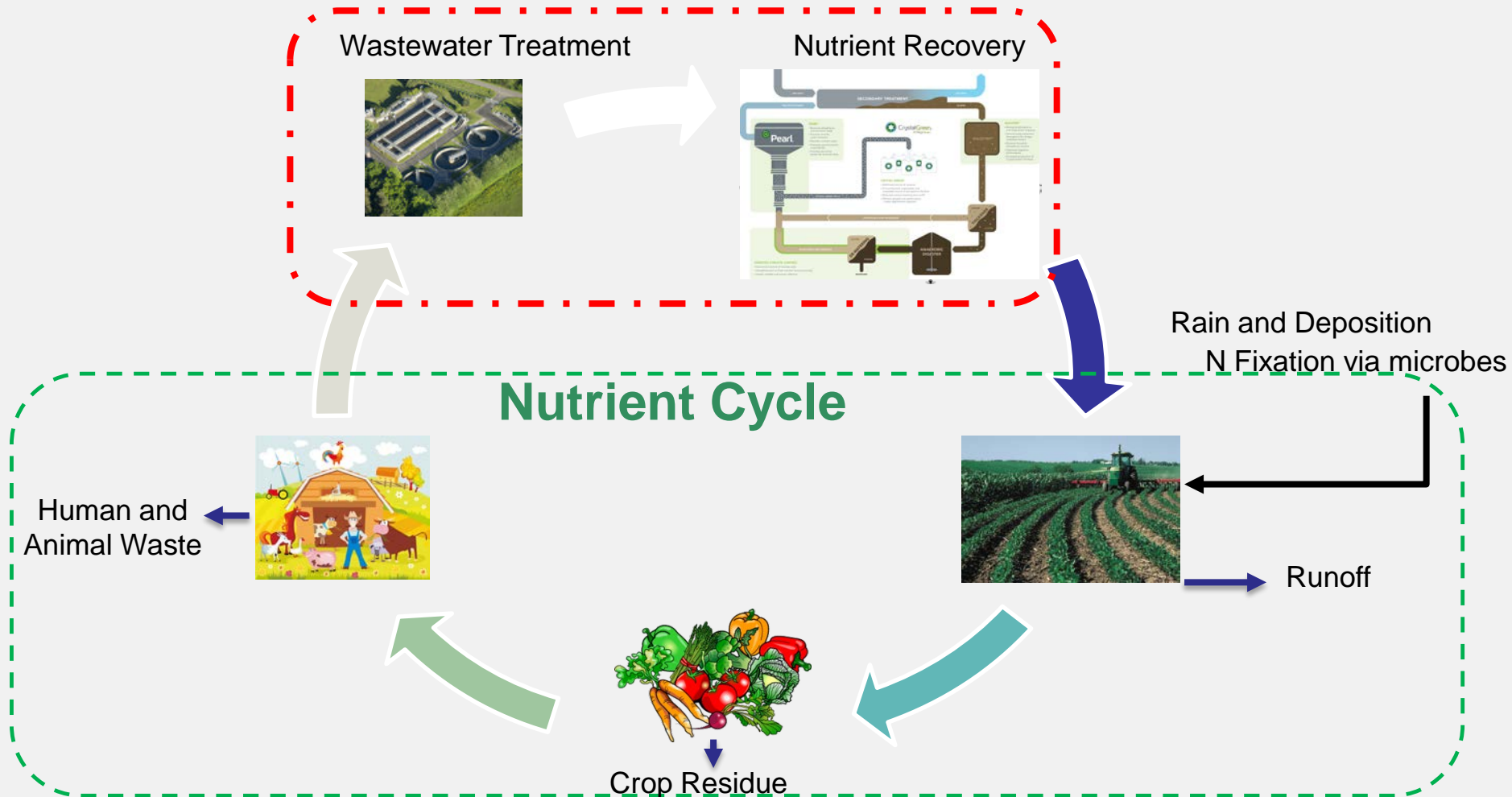
# Results and Discussions

- Stringent nutrient reduction regulations lead to trade-offs that need further evaluation to choose the most sustainable treatment alternative
- Emergy analysis justifies nutrient recovery from wastewater sludge and provides sound economic and ecological comparison of removal and recovery treatment alternative independent of perceived monetary value
- DAP process depends ~70% on non-renewable energy sources and a scarce material (phosphate rock), Struvite has potential of utilizing 100% of renewable sources, making recovery of phosphorus as fertilizer less emergy intensive
- DAP with an order of magnitude higher total emergy relative to struvite, displays a bigger environmental 'footprint'.
- Among the nutrient removal treatment alternatives, the study results show that energy and non-energy (chemicals) inputs can lead to significant variation in process emergy

# Selected References

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# Future or Continued Work



Account for the benefits of nutrient recovery via efficient use of the struvite fertilizer and the flow of N and P nutrients in the food system, the economic, environmental and societal benefits of struvite recovery would be more perceptible.

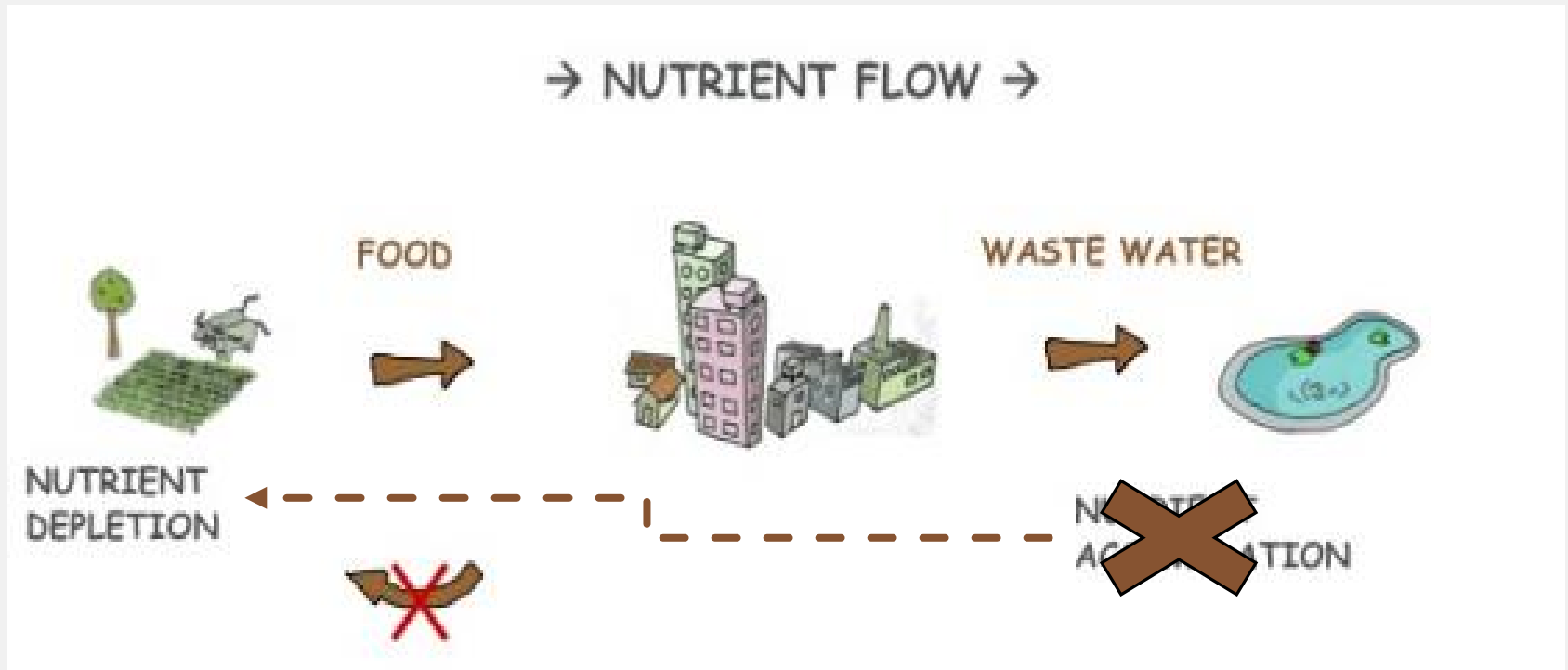
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- Safe and Sustainable Water Resources National Research Program in the EPA's Office of Research and Development
- National Research Council (NRC) Research Associate Program
- U.S.EPA Graduate Student Program – Sam Arden
- ORISE Research Associate Program (Alejandra M. González-Mejía's appointment)
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- Ostara Nutrient Recovery Technologies, Inc., The Mosaic Company and Agrium, Inc.

## Disclaimer:

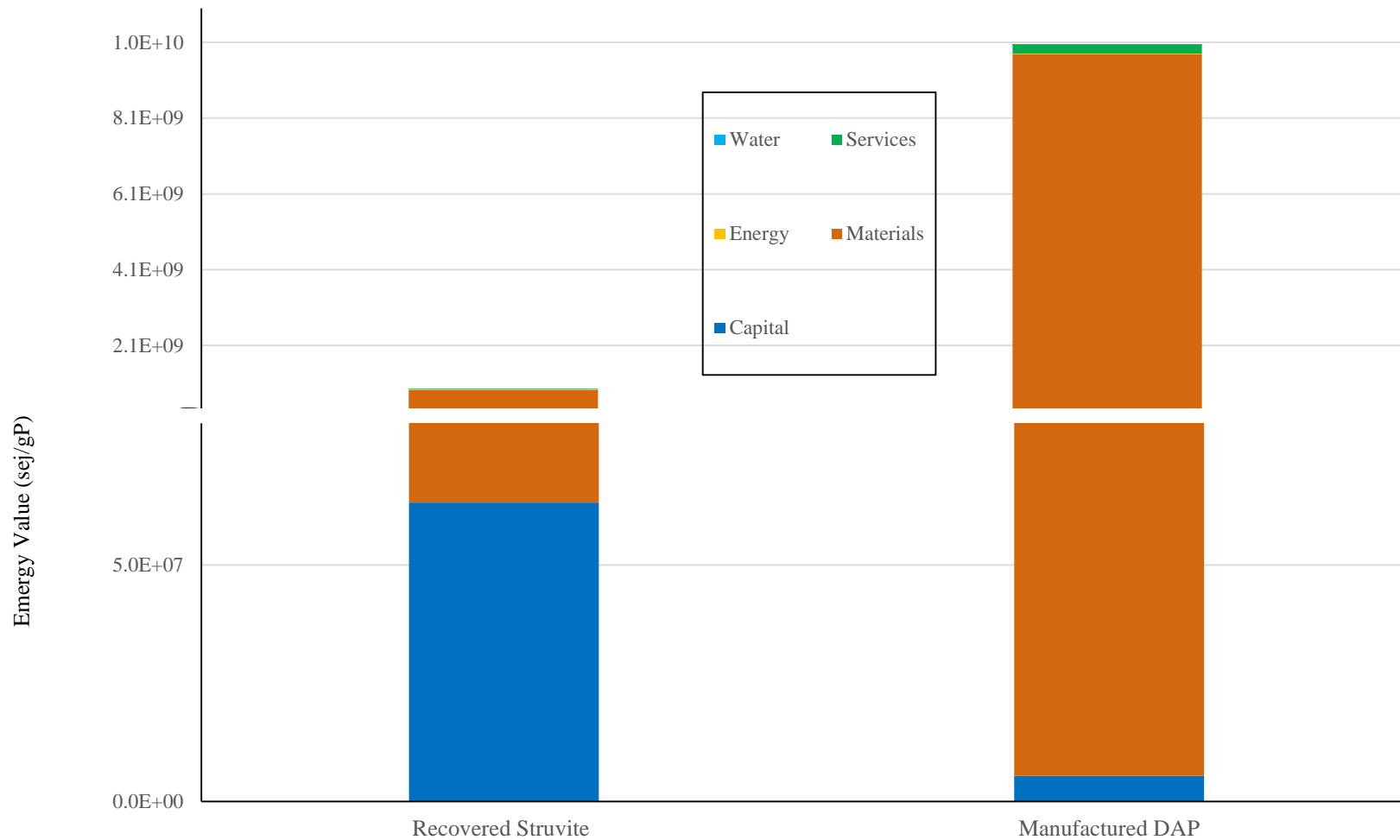
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# Thank you! Questions?

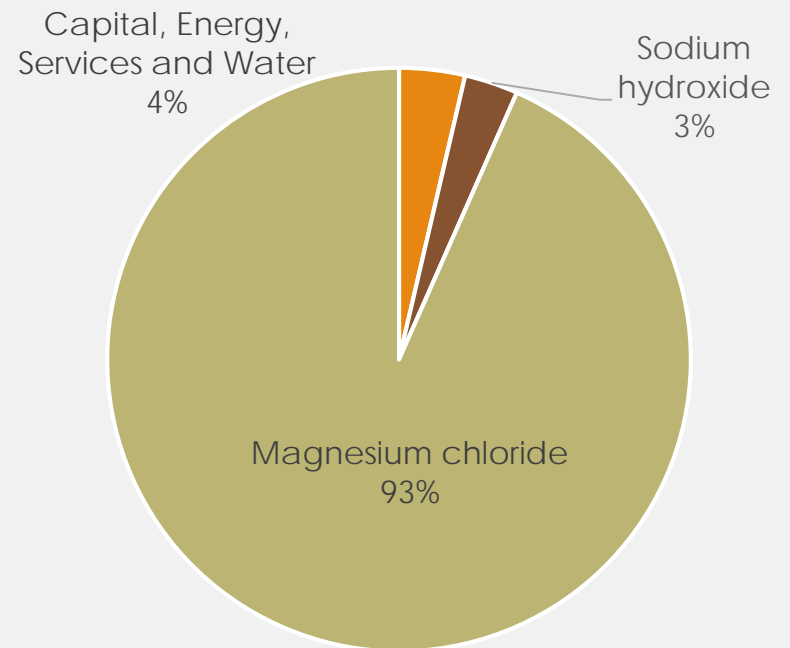
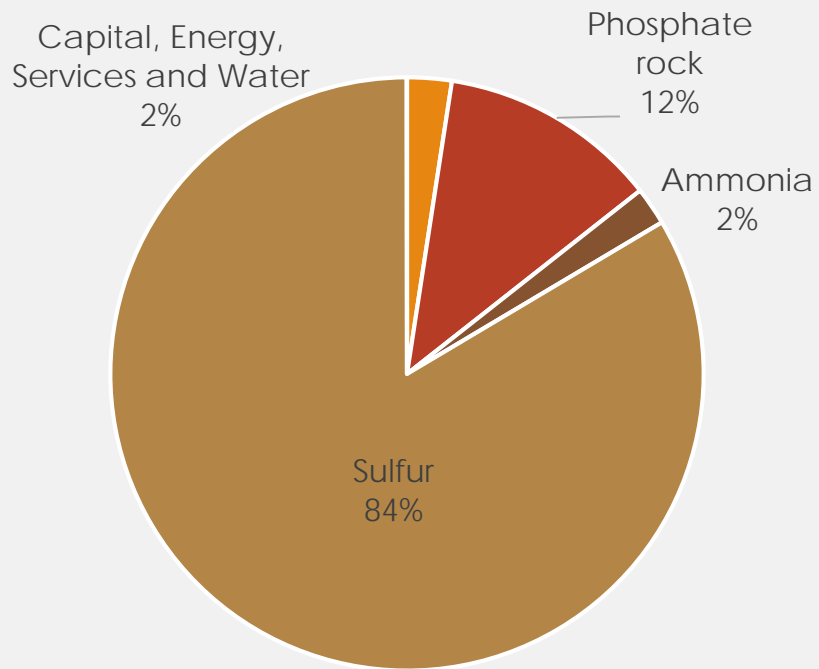


# Backup Slides

# Struvite vs. DAP

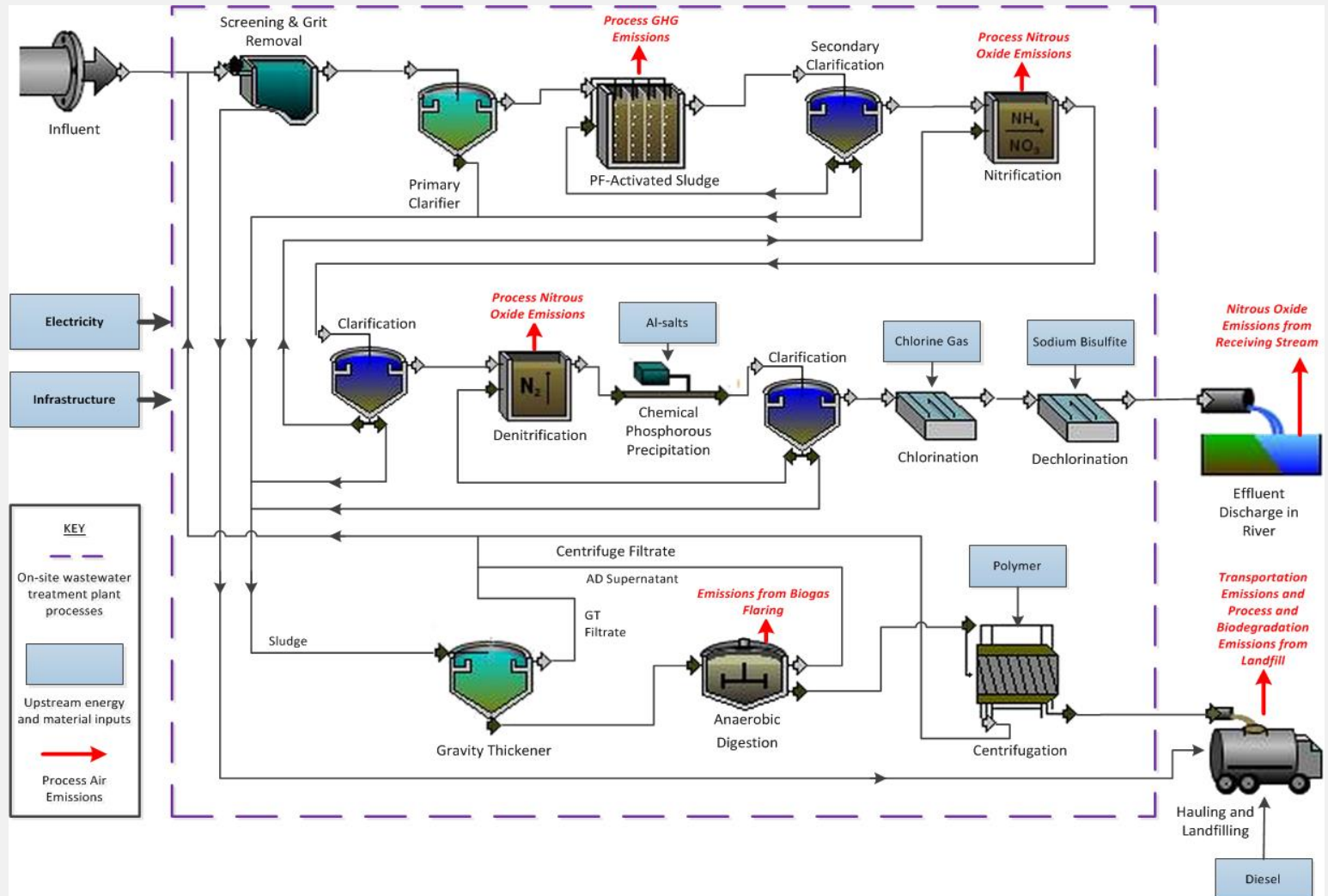


# Struvite vs. DAP - Major emergy contributors



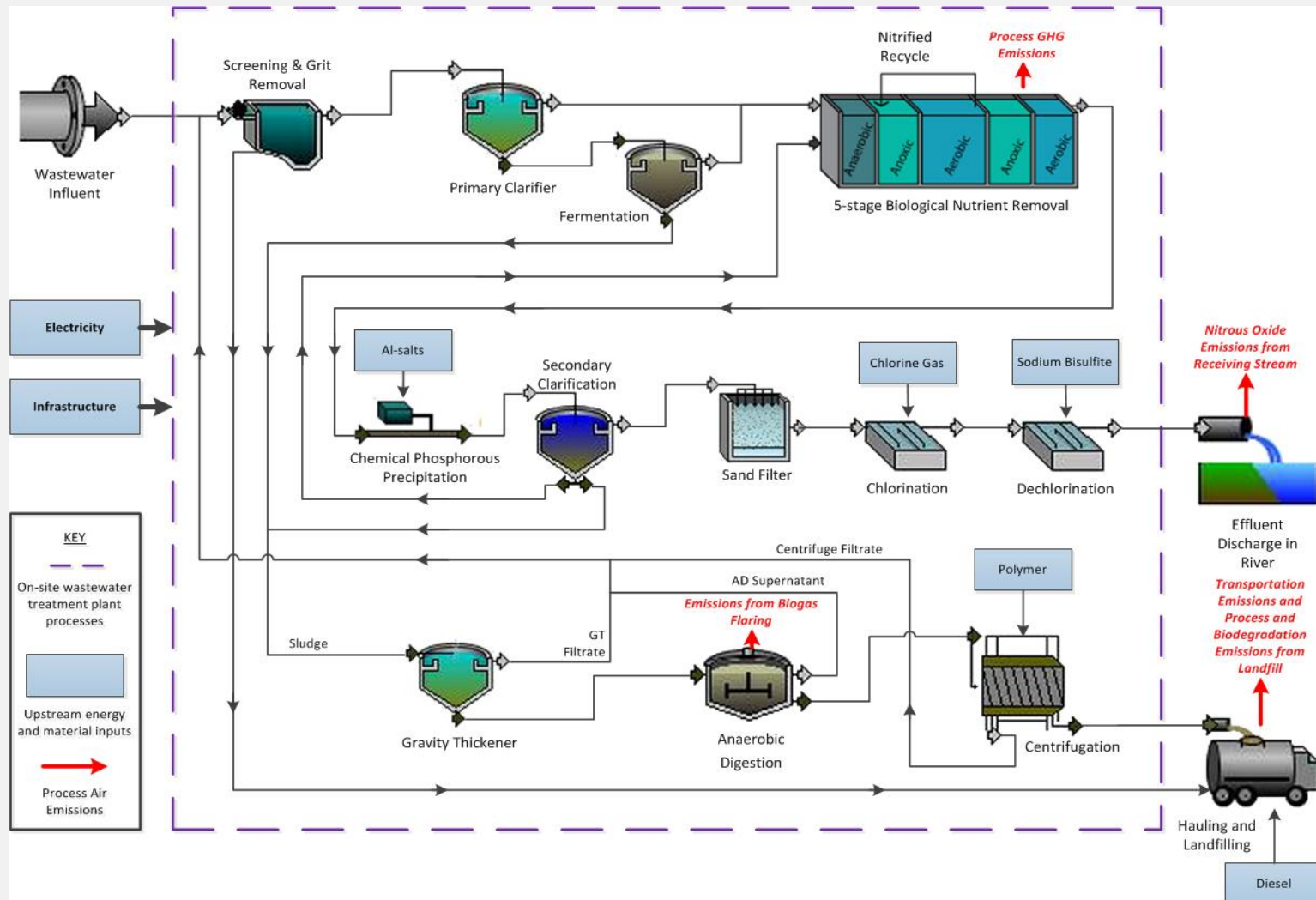


# Level 2-2 (3-Sludge System)



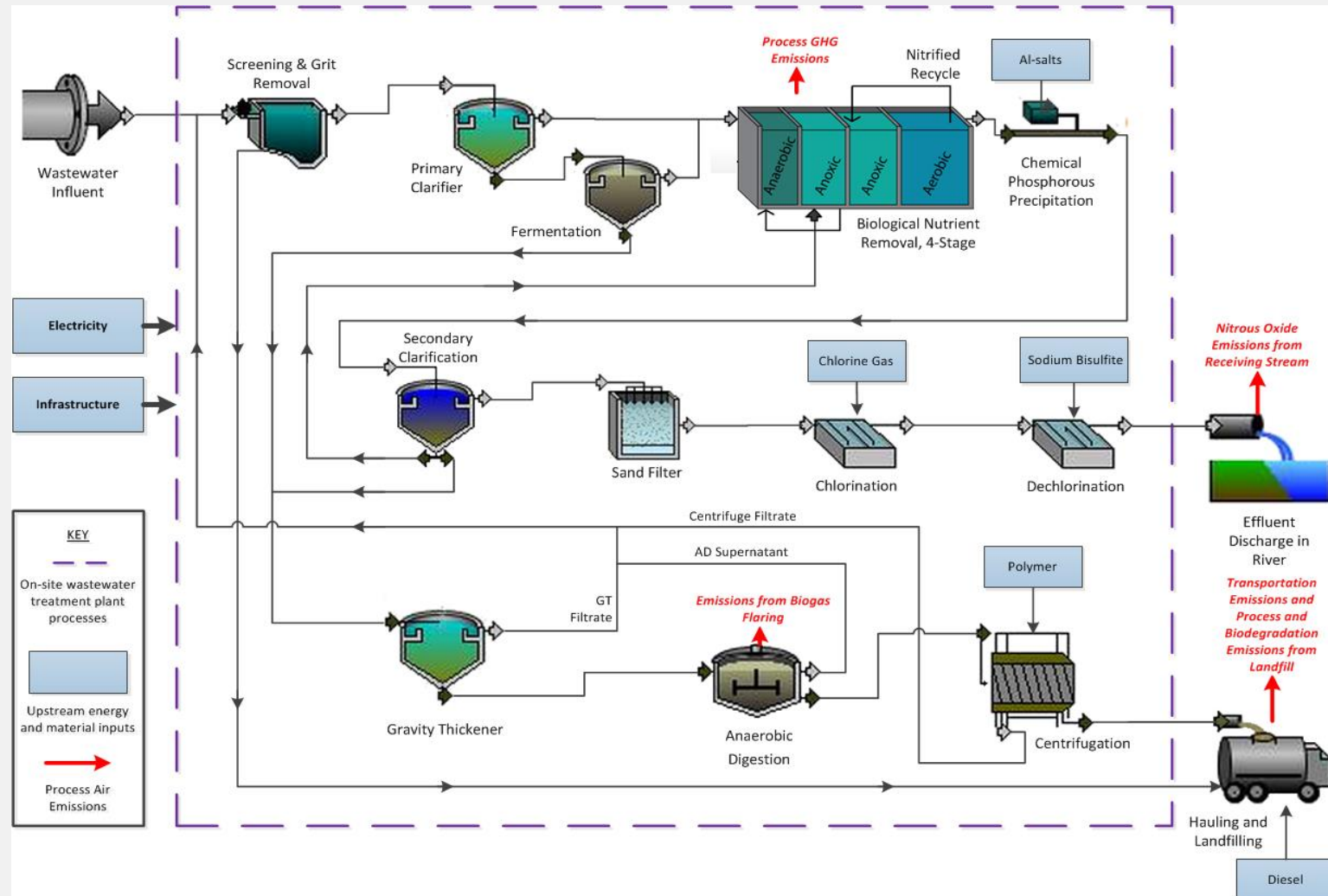
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# Level 3-1 (5-Stage Bardenpho)



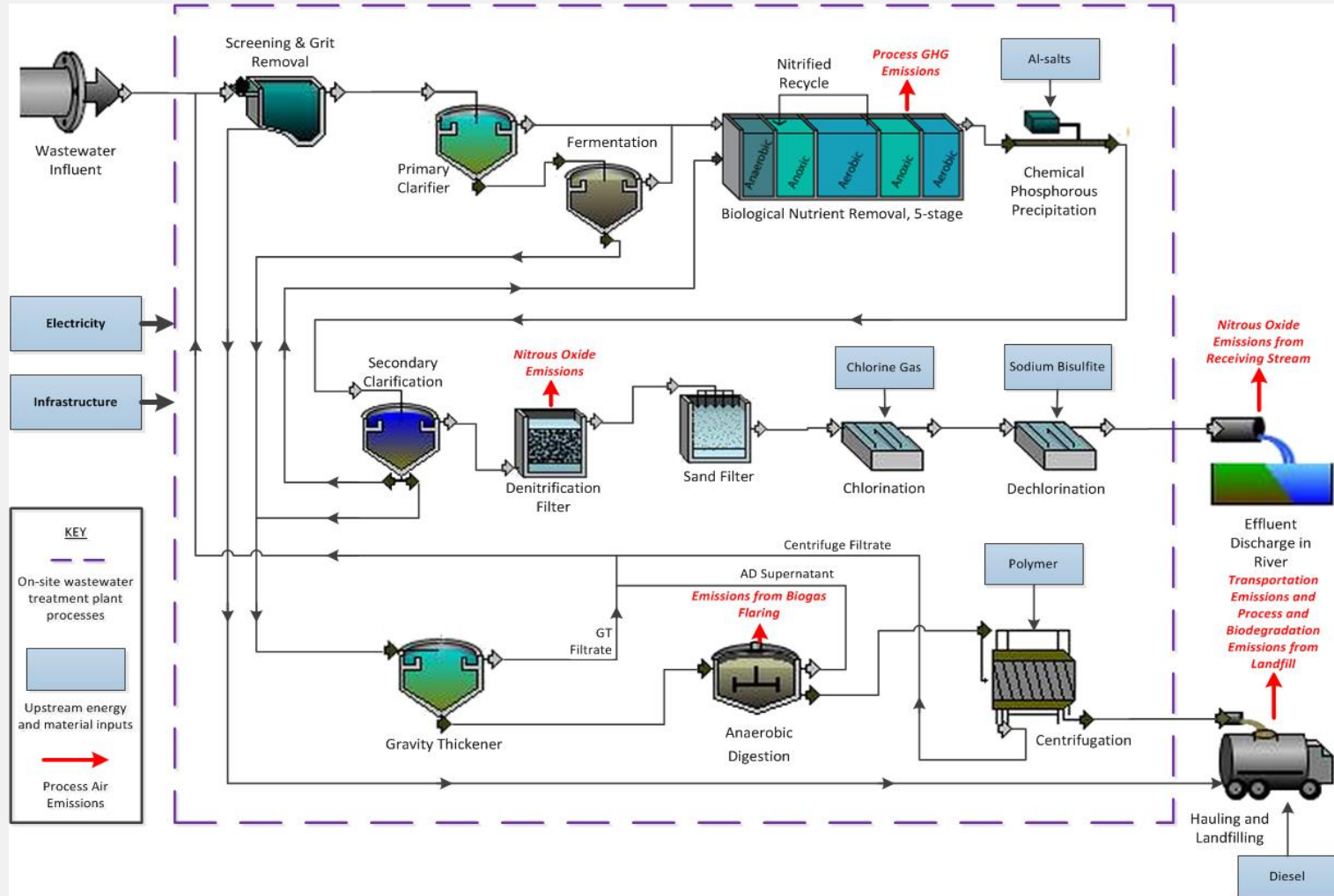
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# Level 3-2 (Mod, U of Cape Town)



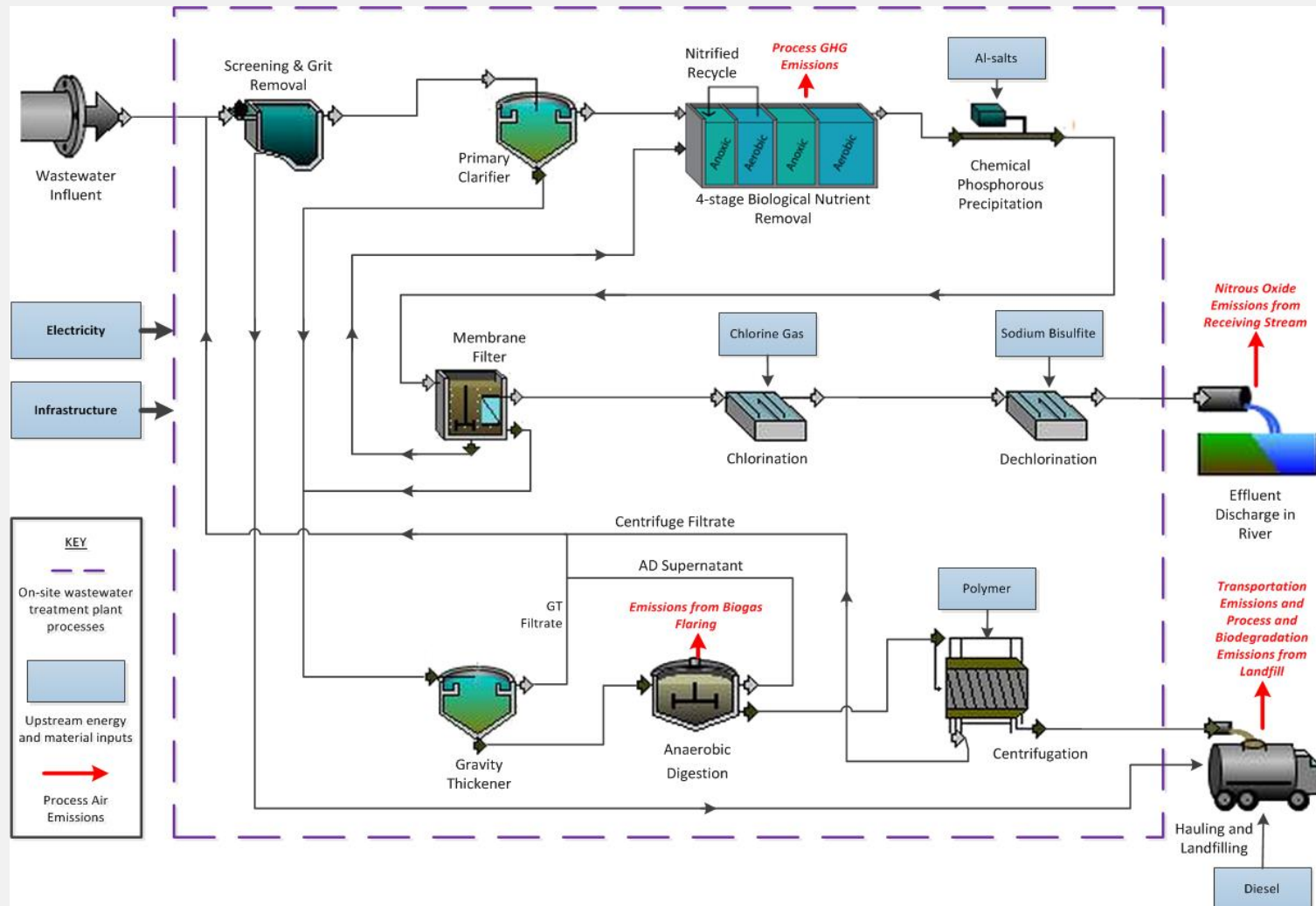
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# Level 4-1 (5-S Bardenpho+DenitFil)



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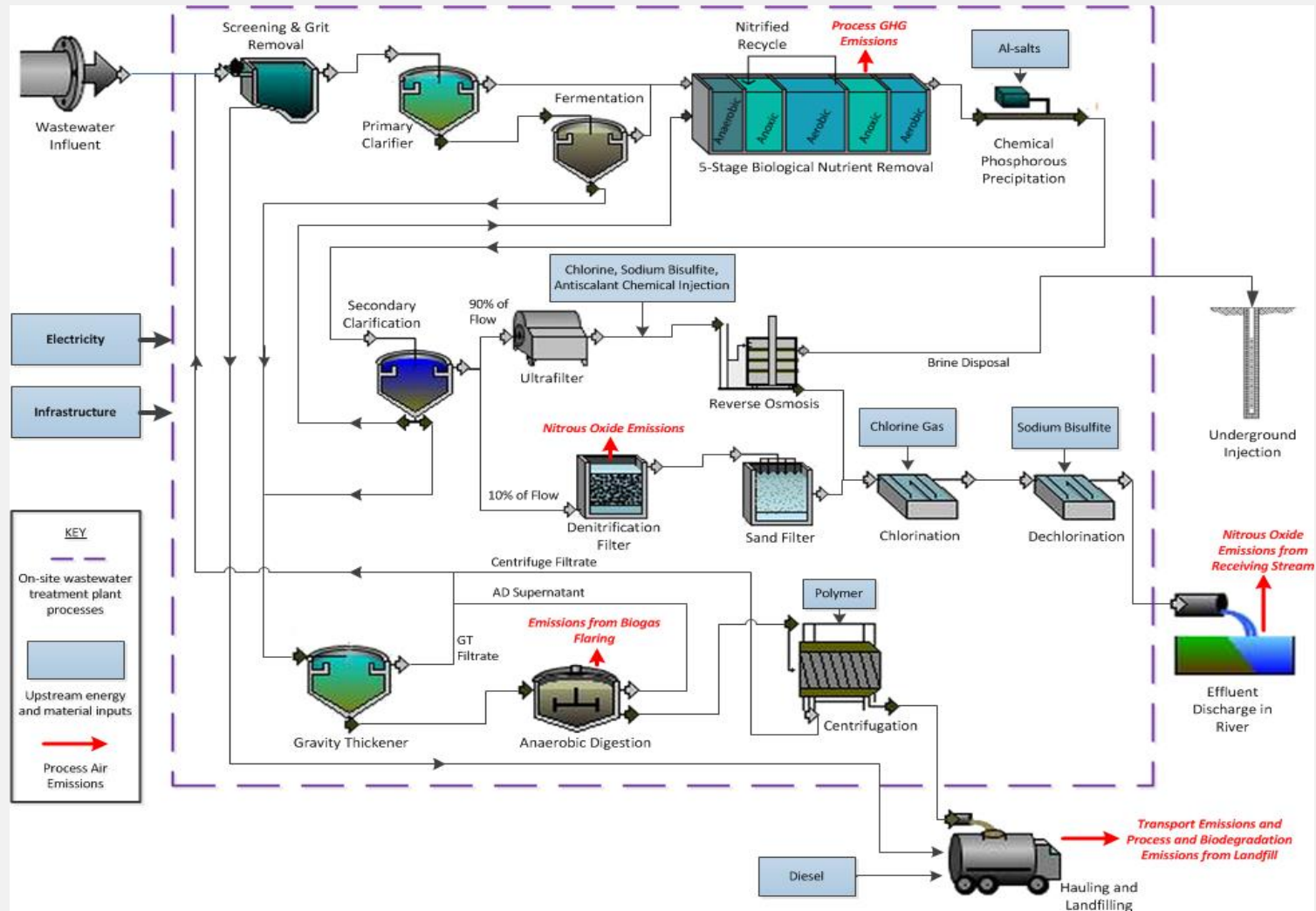
# Level 4-2 (4-Stage Bardenpho MBR)



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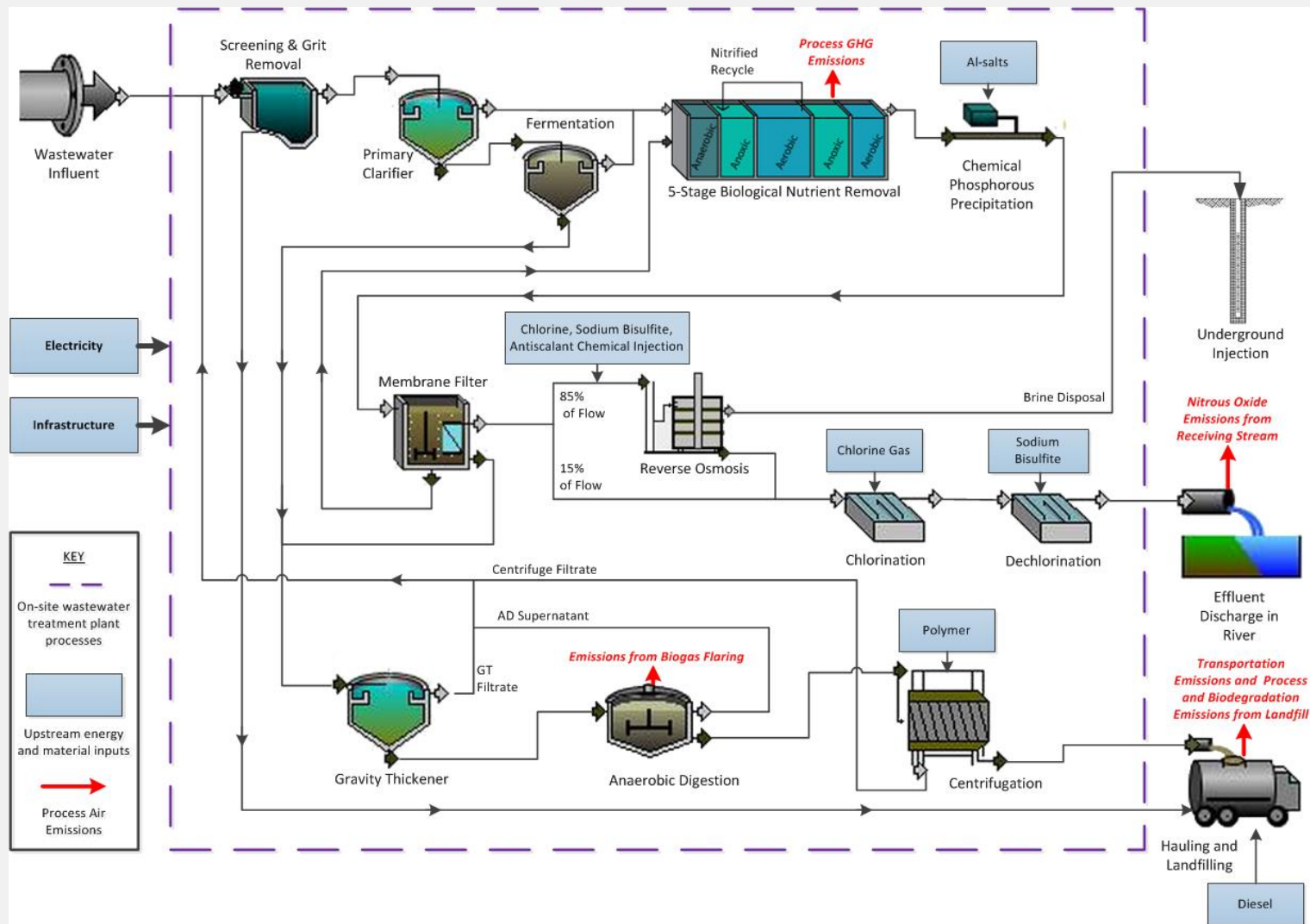


# Level 5-1 (5-S Bardenpho+UF/RO)



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# Level 5-2 (5-S Bardenpho MBR+RO)



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# Energy Comparison between Nutrient Removal and Recovery Technology- Percent Contribution

