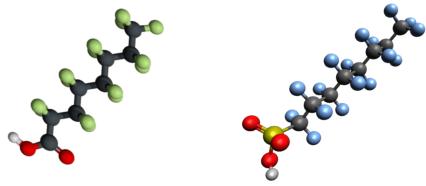


Modeling Adsorption of PFAS in Full and Pilot-Scale GAC and Ion Exchange Systems

Levi Haupert¹, Jonathan Burkhardt¹, Boris Datsov²

¹USEPA Center for Environmental Solutions and Emergency Response

²ORAU Student Services Contractor



Anion Exchange Resin (AER)

Granular Activated Carbon (GAC)



Perfluorooctanoic acid Perfluorooctanesulfonic acidDisclaimer(PFOA)(PFOS)

Point of Use

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 - John Olszewski
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Modeling Background

A. WATER QUALITY rrican er Works Technology Conference

- Motivation for modeling
 - Design and interpret water treatment studies
 - Optimize treatment systems
 - Inform cost/benefit analysis
- **Subject of research**: Provide useable models to support real-world systems and help leverage laboratory and pilot-scale testing.

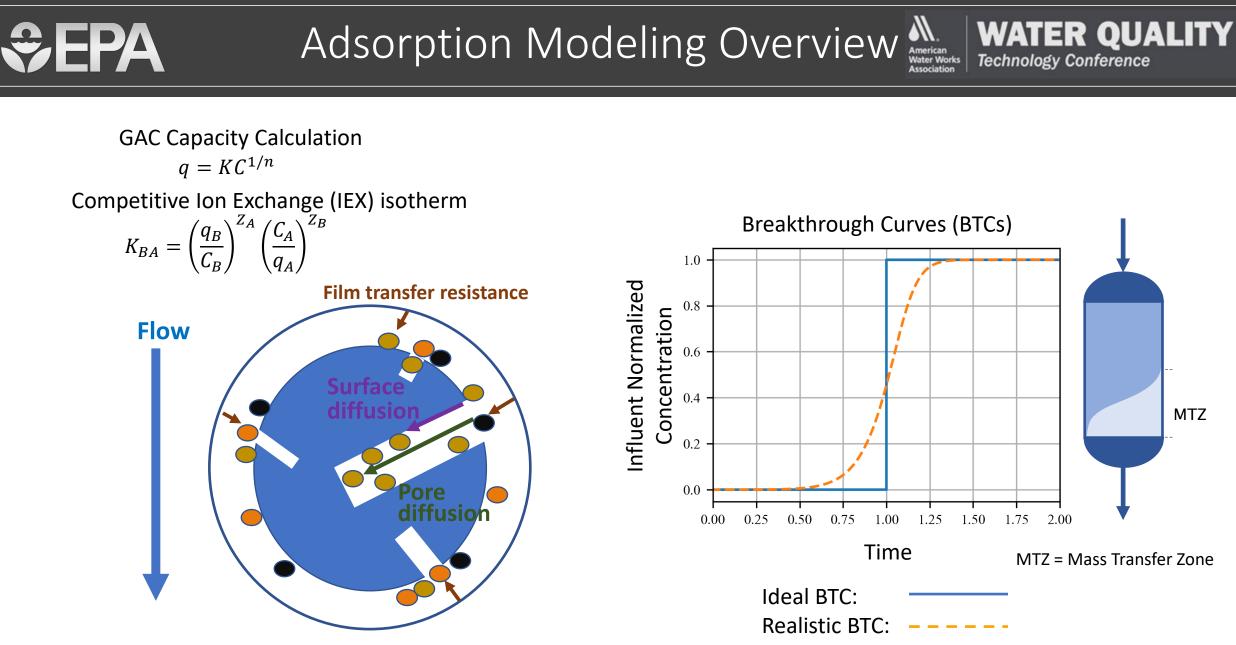


Preliminary Models on GitHub: https://github.com/USEPA/Water Treatment Models

> Perfluorooctanoic acid (PFOA) Anion Exchange Resin WATER SCIENCE REVIEW B Full Access Avoiding pitfalls when modeling removal of per- and polyfluoroalkyl substances by anion exchange Levi M. Haupert, Jonathan G. Pressman, Thomas F. Speth, David G. Wahman 🔀 First published: 19 April 2021 | https://doi.org/10.1002/aws2.1222 | Citations: 1

Associate Editor: Detlef R. U. Knappe Funding information Office of Research and Development; U.S. Environmental Protection Agency



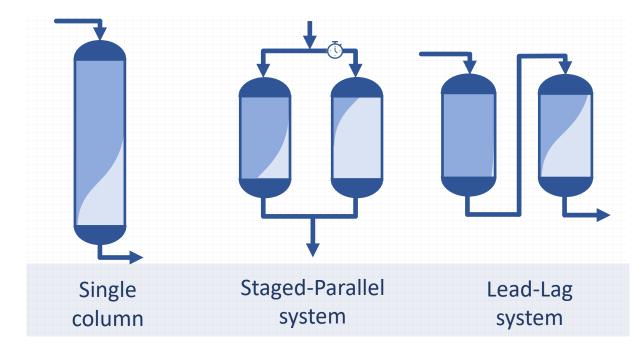


Mass Transfer and Fouling



Column Configurations

- Single column system typically discards some potential sorption capacity on changeout.
- Media use efficiency can be improved at the cost of system complexity.
- When some breakthrough is acceptable, parallel systems can run media past exhaustion.
- Lead-Lag system increases media efficiency when breakthrough threshold is low and can provide increased margin of safety.



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EPA Data Collection Effort - Scott Summers

- Effort to collect PFAS effluent data from GAC or IEX systems at pilot or full scales
- Provide expanded comparison between multiple medias and conditions
- Predict media use rates
- Expand data available for modeling

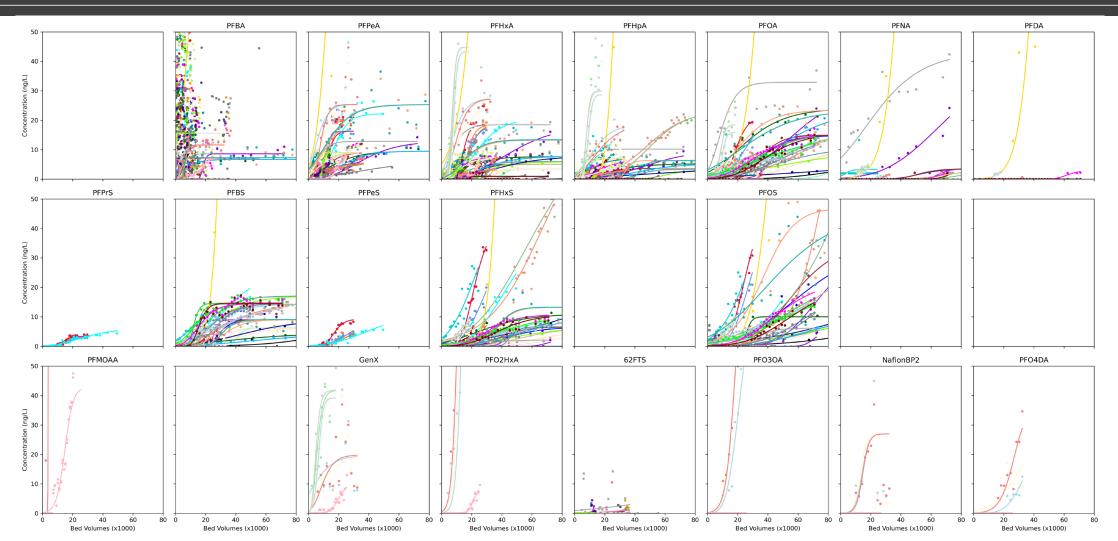
- GAC (80 datasets)
 - Surface 38, Ground 42
 - Pilots 68, Full Scale 12
 - 13 carbons
 - EBCTs: 1.85 24 minutes
- IEX (19 datasets)
 - Surface 10, Ground 9
 - Pilot 19
 - 7 SBA resins
 - EBCTs: 0.4 3 minutes

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Set EPA

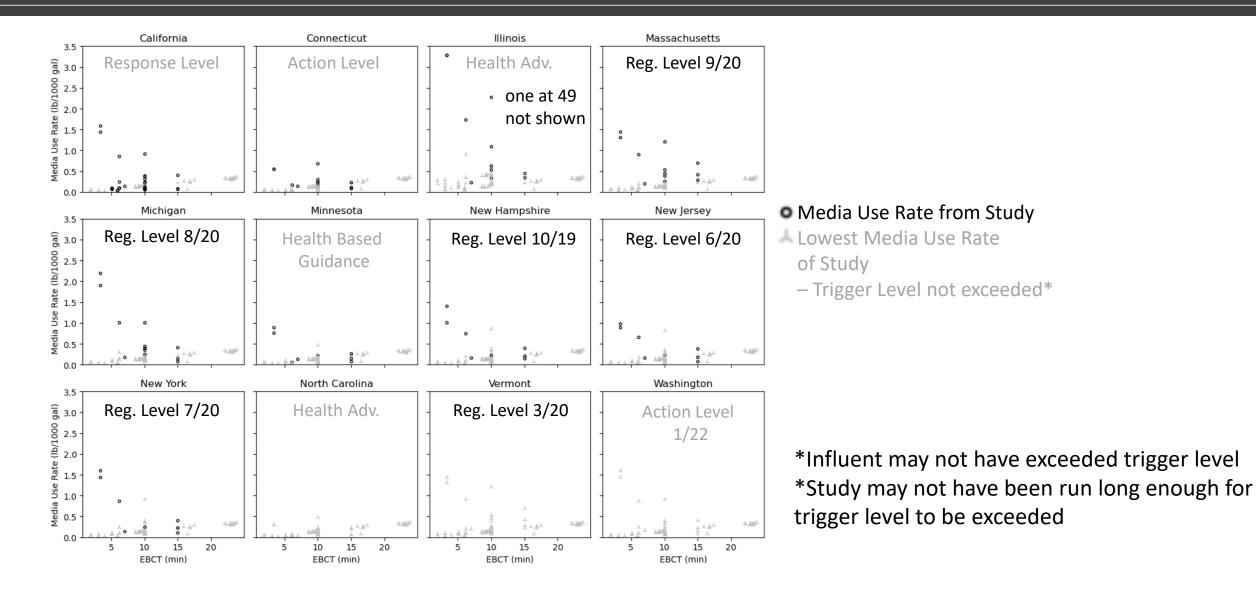
All the Data

M. American Water Works Association Water Works Association Water Works



Variability between sites/conditions → Applying pilot/full-scale results to different system would be challenging

State Levels Impact on Media Use Rate State State Levels Impact on Media Use Rate American Water Works Sociation State Levels Impact on Media Use Rate Conference

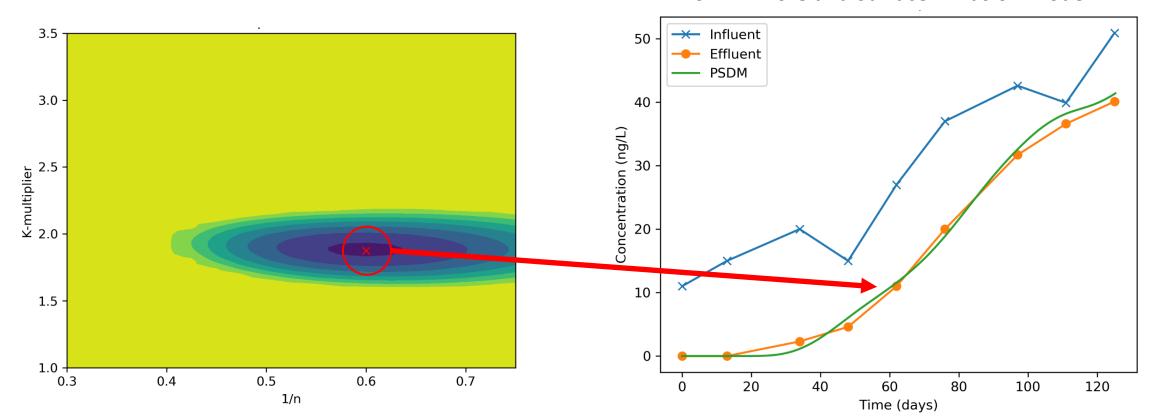


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 Automated fitting of Freundlich isotherm parameters based on field data (Mar. 2022): doi.org/10.1061/(ASCE)EE.1943-7870.0001964



PSDM = Pore and Surface Diffusion Model

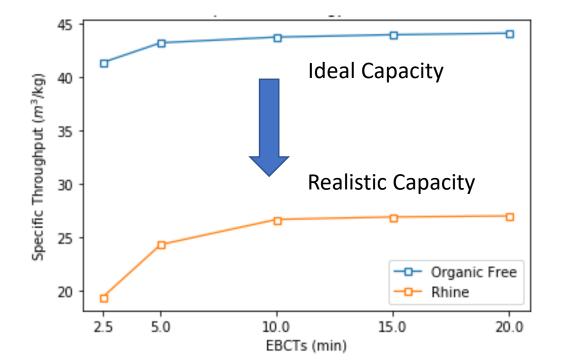
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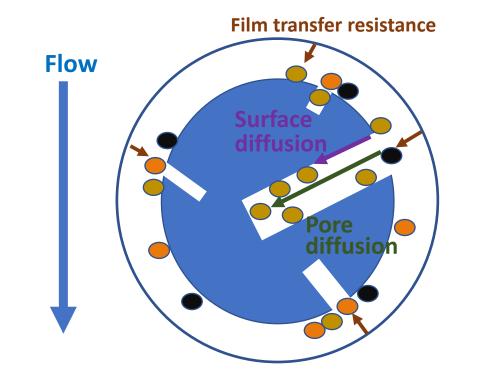
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Fouling of Media





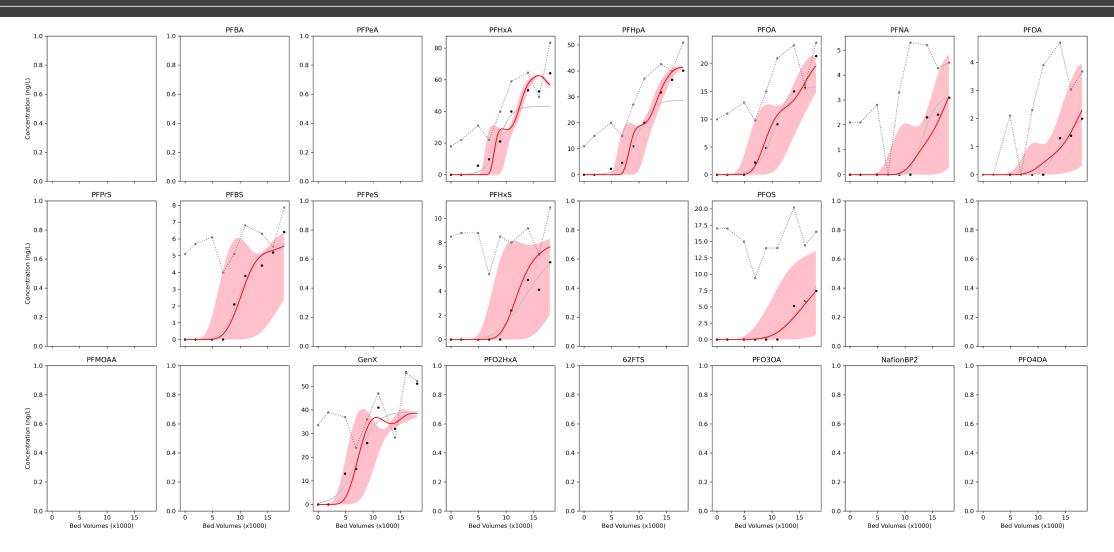


See Jarvie et al. 2005 for more details on GAC fouling



Single Site Snapshot

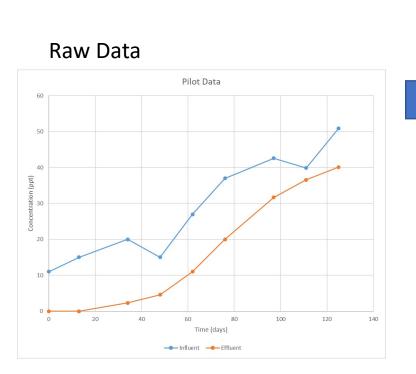
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Shaded Area: ± 10% K & 1/n

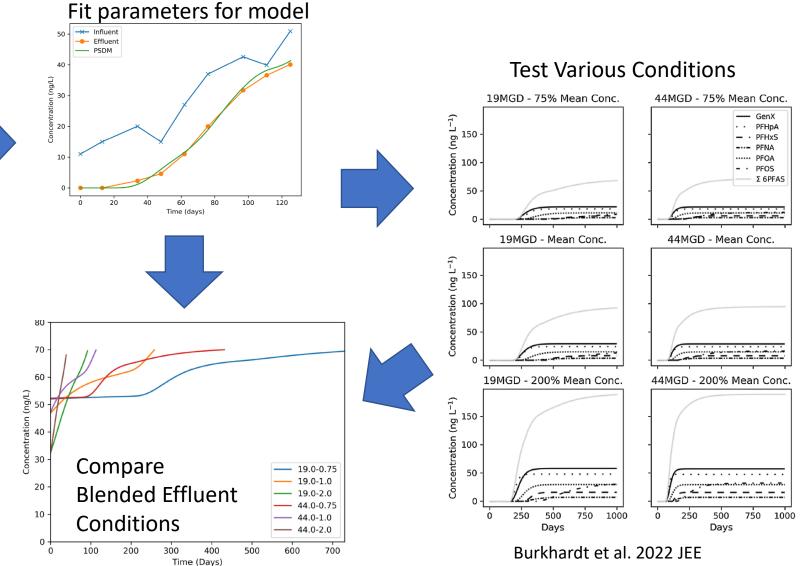
Pilot to Full Scale

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Helps predict current/future treatment for a given system

Media replacement intervals informs costs

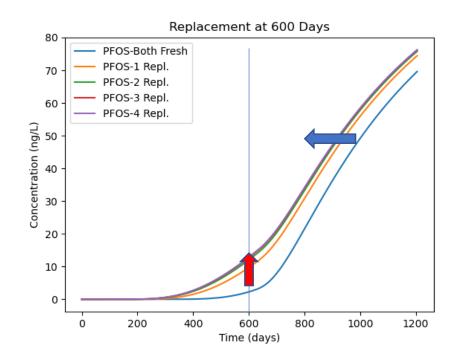


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Lead Lag Modeling

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- A little more complicated
- Requires iteration
 - Must "pre-load the lag column"
 - Predict effluent from lead
 - Supply effluent concentrations to lag for initial period as influent, then raw influent (simulates its life as lead vessel).
- Modeling tools can do this automatically!



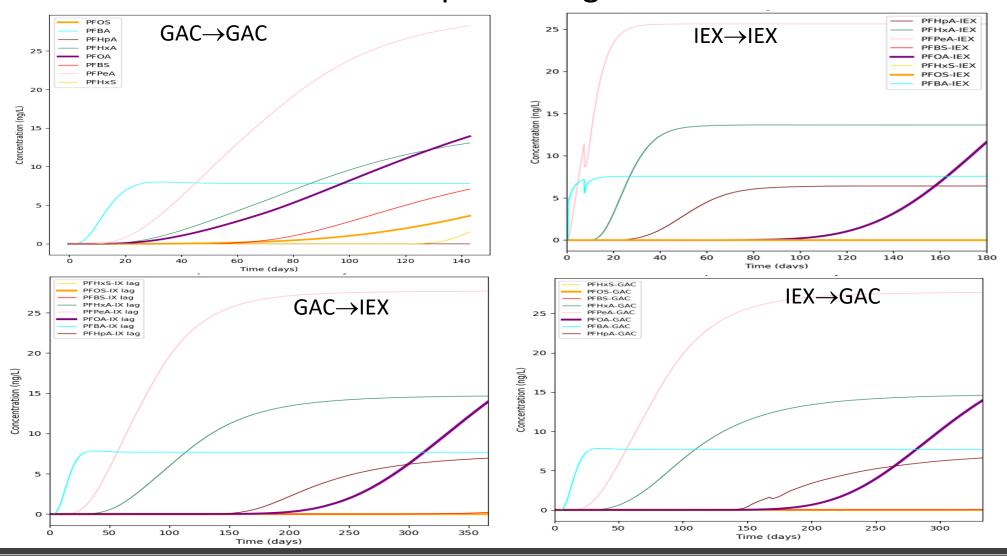
- Breakthrough profiles occur earlier as lead vessels are loaded more during periods as lag vessel
 - Higher effluent concentrations
- May require 4+ cycles for lead-lag vessel cycling to stabilizes for a replacement cycle
 - First replacement cycle won't necessarily be good indicator of future performance



Variations on Lead Lag

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Compare Designs



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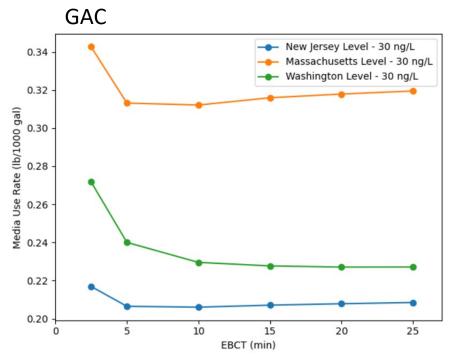
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NJ: Adopted Regulation (6/20) PFNA, PFOS < 13, PFOA < 14 ppt Mass: Adopted Regulation (9/20) Sum of PFOA, PFOS, PFNA, PFHxS, PFHpA, PFDA < 20 ppt Wash: Action Levels (1/22) PFOA<10, PFOS<15, PFNA<9, PFHxS<65, PFBS<345 ppt

- Illustrative Example: Highlights the ability to model to a range of treatment objectives
 Consistent cases used here, but site-specific information would
 - Consistent cases used here, but site-specific information would be used for analysis of given system
- Shouldn't be generalized to other case shows what can be done.
- Can be used to understand how different EBCTs impact treatment
- Similar Media Use Rates translate to different change out frequencies, which has practical implications

Same System – Different State Levels





Predicting Operating Conditions

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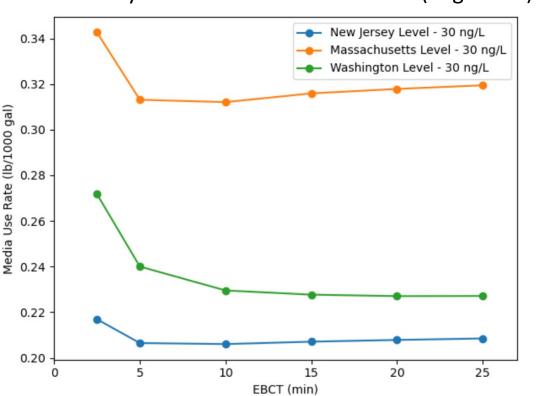
Technology Conference

Impact of Influent Concentration on MUR Impact of Column Configuration on MUR 0.26 0.26 40 ng/L - Single Column 20 ng/L × 30 ng/L 40 ng/L - 2 Columns Blended 40 ng/L - 4 Columns Blended 40 ng/L 0.24 0.24 40 ng/L - Lead Lag (total EBCT) Media Use Rate (lb/1000 gal) Media Use Rate (lb/1000 gal) 0.22 0.22 0.20 0.20 0.18 0.18 0.16 0.16 25 10 15 20 10 15 20 25 0 5 0 5 EBCT (min) EBCT (min)

Sepa

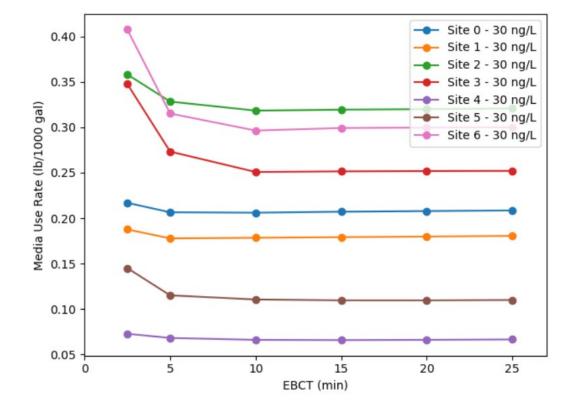
Multi-Site Considerations





Same System – Different State Levels (Reg. or AL)

Same State Level – Different Site Effective Capacities



Sepa



Effect of Natural Organic Matter (NOM) on Ion Exchange Pilot Performance

Jonathan Burkhardt

Levi Haupert

Boris Datsov

Tom Speth

Scott Summers

David Hand

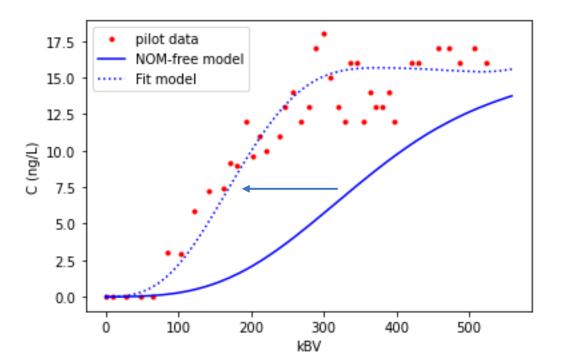


Data/Modeling Overview

- Strategy: Use laboratory data to estimate PFAS breakthrough on NOM-free waters and compare to actual breakthrough curves.
- HSDM model with ion exchange isotherms can be used if parameter estimates are available.
 - Resin IEX capacity
 - Major counterion affinities
 - PFAS affinities

Sepa

- Kinetic parameters
- EPA has preliminary estimates of these parameters for two resins in the datasets Scott Summers compiled, covering 10 of the 19 available datasets.

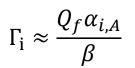


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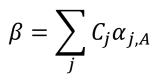
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SEPA Back of the Envelope Calculation

- Assumptions
 - Trace-level contaminants on large background
 - Absence of chromatographic effects
- Γ_i : Bed volumes to 50% breakthrough for the i-th trace contaminant.
- Q_f: concentration of ion exchange sites in the filter (meq/L)
- $\alpha_{i,A}$: separation factor for ion *i* against reference ion A (chloride in this case). Relative affinity.
- β : Background strength (meq/L)
- C_j : Feed concentration of the j-th major ion (meq/L)
- **Implication:** It is not possible to simultaneously determine Q_f , $\alpha_{i,A}$, and β from a single breakthrough curve.



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SEPA Example Resin/Ion Parameters

n Works Technology Conference

- Filter IX capacity: Concentration of IX sites inside the resin bed, determined by EPA⁺ using ASTM method D2187 – 17: 845 meq/L of packed media.
- Affinity: Quantified by chromatographic separation factor vs. chloride.
- **Film Transfer**: 4.7 x 10⁻³ cm/s based on simplified Gnielinski correlation for PFHpA at 20 °C.
- Intraparticle Diffusion: 5.0 x 10⁻¹⁰ cm²/s based on EPA column data⁺ for PFHxA.

Name	Average Conc.	unit	Chloride Sep. Factor	Source †,‡
Chloride	170	mg/L	1.0	definition
Nitrate	8.0	mg(N)/L	13.0	EPA
Sulfate	154	mg/L	1.54 *	EPA
Bicarbonate	64	mg(C)/L	0.39	EPA
РҒНрА	6.3	ng/L	3,300	Fang et al.
PFOA	23.6	ng/L	9,100	EPA
PFBS	8.2	ng/L	17,000	EPA
PFNA	2.1	ng/L	24,000	EPA
PFHxS	13.5	ng/L	130,000	EPA
PFOS	46.1	ng/L	2,000,000	EPA

- + EPA, preliminary findings and conclusions, subject to revision following EPA's quality assurance review.
- [‡] Fang, et al. (2021). Removal of per-and polyfluoroalkyl substances (PFASs) in aqueous film-forming foam (AFFF) using ion-exchange and nonionic resins. Environmental Science & Technology, 55(8), 5001-5011.

^{*} Sulfate is a divalent ion, so its separation factor depends on solution composition.

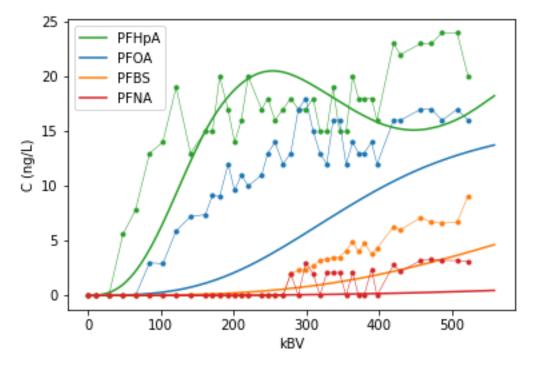
SEPA Example IX Analysis: Initial Estimate

- Using all known parameters from the pilot system and the literature results in model with later breakthrough than observed.
- PFAS/PFAS competition was predicted to be negligible, so the error is not likely unaccounted for PFAS (unless concentration is very high).
- Under these conditions, it is not possible to differentiate errors in resin IX capacity from errors in background ion interference.
- However, some effect from natural organic matter is expected.

- : Model

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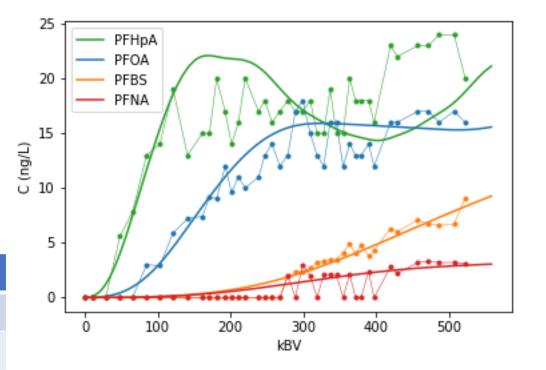
EPA Example IX Analysis: Refinement American Water Works

- It was not possible to fit all four breakthrough curves with a single parameter adjustment.
- This suggests that NOM does not affect PFAS equally.
- It is possible that later eluting NOM fractions affect • higher affinity PFAS more strongly.
- An alternate hypothesis might be non-exchange • fouling.
- Differences in mass transfer efficiency may also • contribute with PFBS.

PFAS	Affinity Multiplier
PFHpA	0.60
PFOA	0.45
PFBS	0.70
PFNA	0.35

- : Model
- : System Effluent

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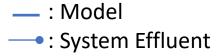
Same resin. •

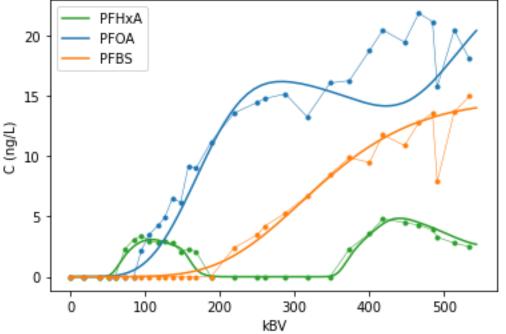
- Nearly same TOC (1.3 vs 1.23 mg/L). ٠
- But the impact of NOM on this system was much • larger overall and affected PFAS more uniformly.
- NOM composition matters but is difficult to quantify. ٠

EPA Example IX Analysis: Different Groundwater

More work is needed in this area. •

PFAS	Affinity Multiplier
PFHpA	0.30
PFOA	0.28
PFBS	0.30



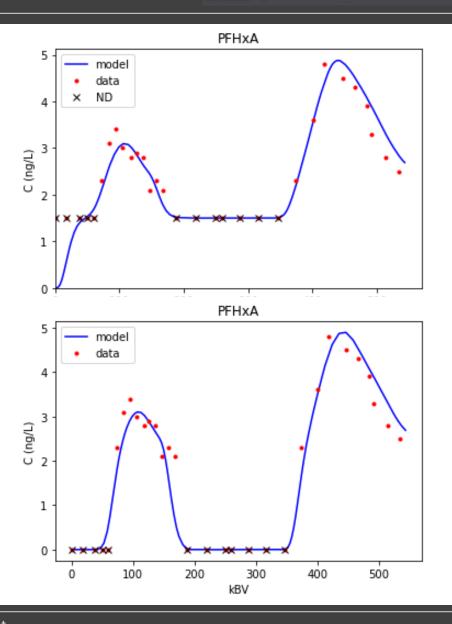


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Censored Data

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- Modeling can provide additional insight into datasets with censored data.
- Example: suppose reporting limit is 1/3rd of maximum concentration.
- Multiple "ND" regions in influent and effluent data.
- Example: PFOA controls single column configuration but sum controls parallel configuration.
- Model can be used to extract worst-case parameters by assuming maximum concentration at ND points in effluent and zero concentration at ND points in influent.
- PFHxA performance for this ground water is only about 30% of what is expected for NOM-free waters.

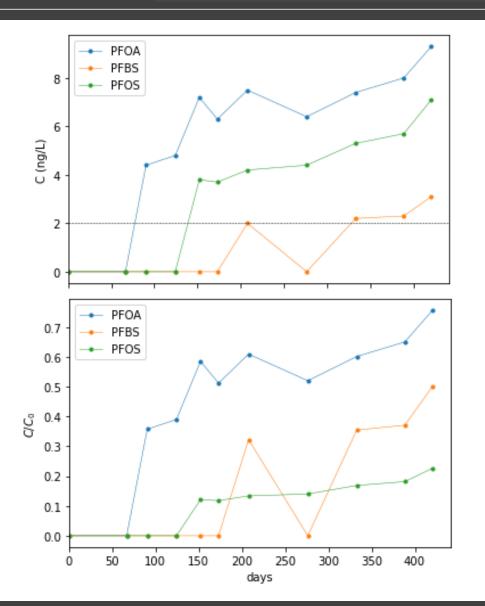


♥EPA

PFOS in Short Contactors

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- In one of the datasets, PFOS broke through earlier than expected on a 30 s EBCT contactor.
- Breakthrough appears early compared to PFBS even when concentrations are normalized.
- Data suggest that the contactor was too short for PFOS MTZ to fully develop.
- PFOS mass transfer kinetics seem significantly slower than short PFAS (not surprising).
- Non-detect data (below dotted line) complicate interpretation in this case.
- Further data/experiments needed to estimate mass transfer, affinity, and capacity of PFOS.





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- PFAS treatment generally ranged from about 110% to 28% of that expected from NOM-free waters.
- This knowledge can help design pilot systems and laboratory experiments.
- Several additional datasets could be analyzed once we obtain:
 - Resin IX capacities
 - Major ion affinities
 - PFAS affinities
- Obtaining this information would help in developing a better understanding of how NOM affects IX treatment efficiency.
- Would lead to more reliable design tools and cost estimates.

SEPA EPA's Drinking Water Cost Models

- Adsorptive media
- Anion exchange*
- Biological treatment*
- Cation exchange
- GAC*
- Greensand filtration
- Microfiltration / ultrafiltration
- Multi-stage bubble aeration*



- Non-treatment
- Packed tower aeration

.

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- POU/POE[#]
- Reverse Osmosis / Nanofiltration
- UV disinfection
- UV Advanced Oxidation

*Search: EPA WBS <u>https://www.epa.gov/sdwa/drinking-water-treatment-technology-unit-cost-models</u>

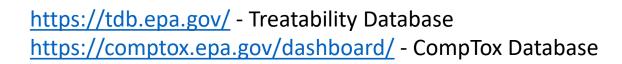
For POU/POE search: EPA small system compliance help http://water.epa.gov/type/drink/pws/smallsystems/compliancehelp.cfm

SEPA Model Development and Availability

Updated AdDesignS (originally Michigan Tech. U.) for Windows10

https://github.com/USEPA/Environmental-Technologies-Design-Option-Tool







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- Converted PSDM GAC model into Python.
 - Automate parameter estimation from lab and field data
 - Simulate lead-lag and parallel system operation
- Implemented Ion Exchange Models
- <u>https://github.com/USEPA/Water</u> <u>Treatment_Models</u>

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Questions?

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<u>https://github.com/USEPA/Environmental-Technologies-Design-Option-Tool</u> <u>https://github.com/USEPA/Water_Treatment_Models</u> <u>https://tdb.epa.gov/</u> <u>https://comptox.epa.gov/dashboard/</u> https://www.epa.gov/sdwa/drinking-water-treatment-technology-unit-cost-models

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