

# Nutrient Removal and Resource Recovery

## *Effect on Life Cycle Cost and Environmental Impacts of Small Scale Wastewater Treatment*

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# Bath NY Community & Wastewater Treatment

- **Population: 5,600**
- **Flow Capacity: 1 MGD**
- **Legacy WWTP: CAS**
- **Upgraded WWTP: MLE biological treatment**

*MGD – Million gallons per day*

*WWTP – Wastewater Treatment Plant*

*CAS – Conventional Activated Sludge*

*MLE – Modified-Ludak Ettinger*



## Goal & Scope

- **Comparative analysis of legacy and upgraded WWTP**
- **Energy recovery potential and avoided product benefits of Anaerobic Digestion (AD) and land application of compost**
  - *Effect of adding High Strength Organic Waste (HSOW)*
- **Calculate life cycle costs of upgraded system**

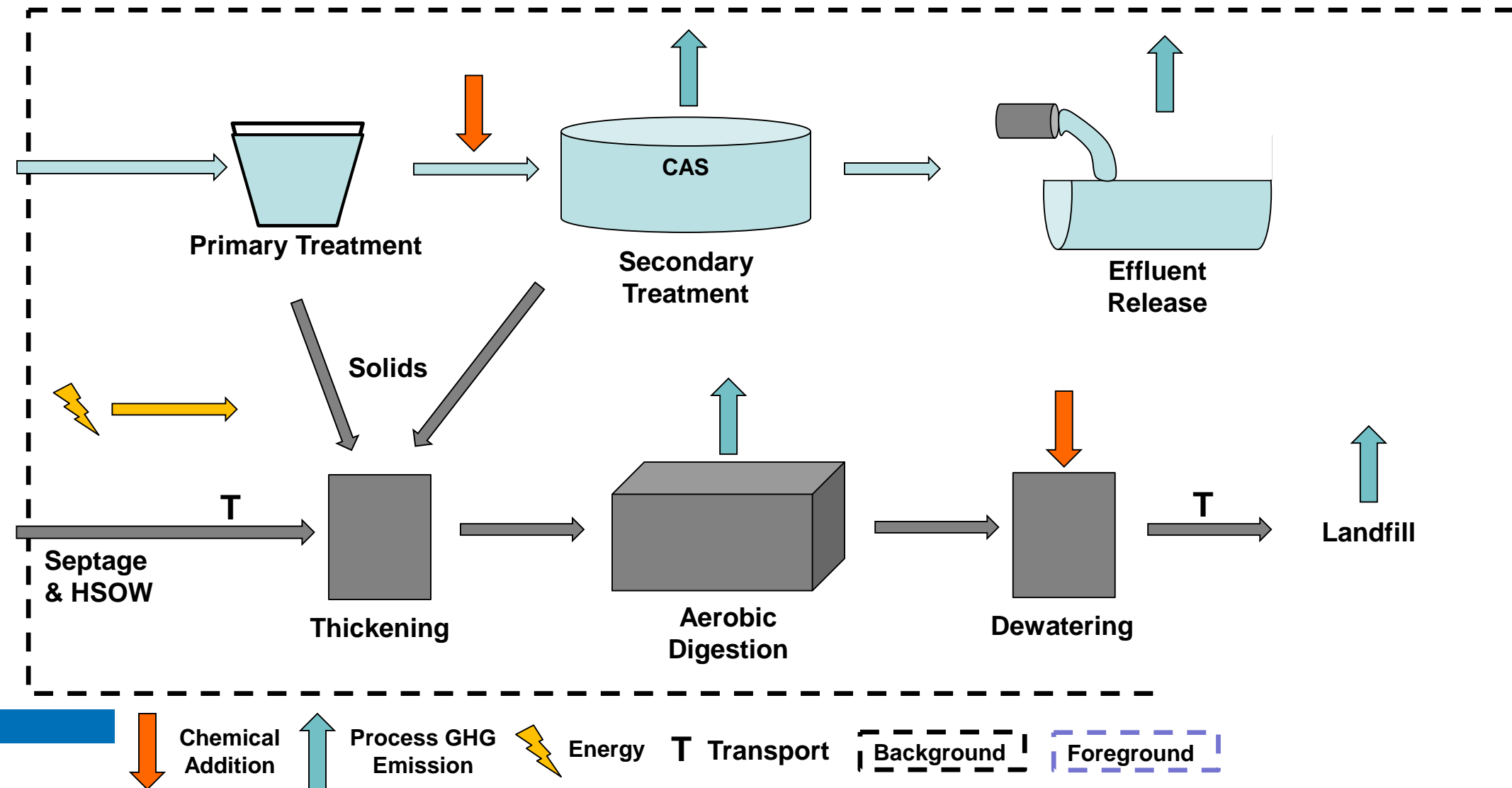
## Functional Unit

*1 cubic meter of treated wastewater with specified influent characteristics*

*\* Accepting additional HSOW and compost amendment does not increase treatment capacity. Results are normalized to 1 MGD flowrate.*

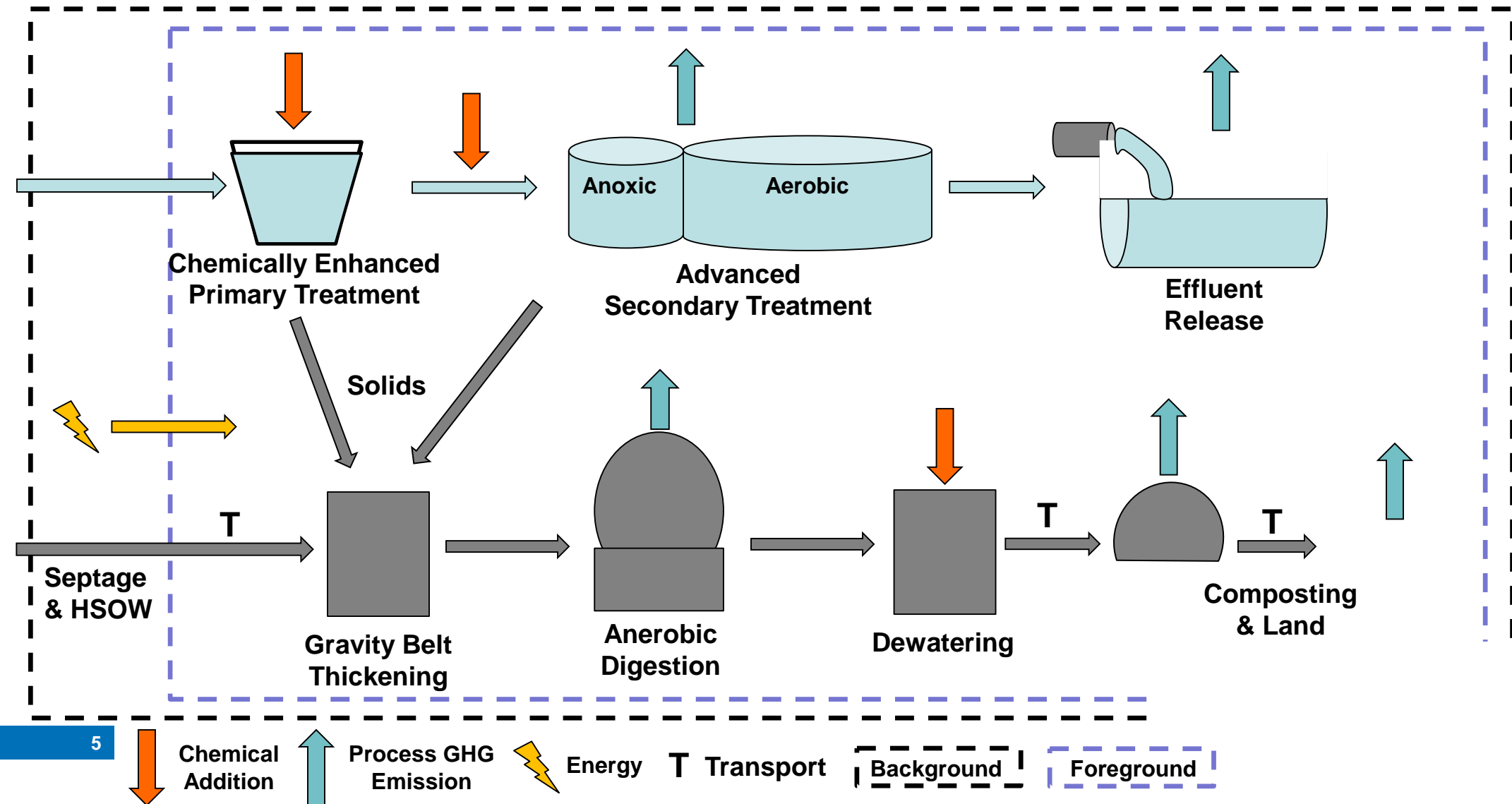
# Legacy System Diagram

Plant Infrastructure Disposal, Sewer Maintenance, Electrical and Mechanical System Material



# Upgraded System Diagram

Plant Infrastructure Disposal, Sewer Maintenance, Electrical and Mechanical System Material



# Influent & Effluent Characteristics

Characteristic	Influent	Legacy	Upgraded
	(mg/L)		
Suspended Solids	437	7.9	5
Biological Oxygen Demand	323	8.5	2.3
Total Kjeldahl Nitrogen	56	16	4.4
Ammonia	32	6.7	3.6
Total Phosphorus	8	0.7	0.6
Nitrite	<1	2.8	0.8
Nitrate	<1	13	14
Organic Nitrogen	29	9	0.8
Total Nitrogen	61	31	20

\* SPDES – State Pollutant Discharge Elimination System

## Select LCI Calculations

- **Electricity**: calculated using a record of equipment use, horsepower, and run time
- **Chemicals**: via provided dosage rates
- **Process GHGs**
  - **N<sub>2</sub>O**: based on TKN influent to secondary (Chandran 2012)
  - **Methane**: based on BOD influent to secondary (IPCC 2006)
    - Assigns methane correction factor for specific treatment units (Legacy – Czepiel 1993, Upgraded – Daelman et al. 2013)

## Select LCI Calculations continued...

- Biogas Production (Upgraded Plant)
  - Based on Volatile Solids (VS) destruction assumption (ft<sup>3</sup>/day)
- Landfill Emissions (Legacy Plant)
  - Regional and national average gas capture performance
  - Degradation via a first-order decay model
- Composting Emissions (Upgraded Plant)
  - Methane (0.11%, 0.82%, 2.5% of C)
  - Nitrous Oxide (0.34%, 2.68%, 4.65% of N)
  - Ammonia (1.2%, 6.7%, 12.74% of N)
  - Carbon Monoxide (0.04% of C)

# Life Cycle Costing

**Total Costs** =  $\Sigma$  (Annual Costs) +  $\Sigma$  (Capital Costs)

**Total Capital Costs** = Purchased Equipment Costs  
+ Direct Costs + Indirect Costs

**Total Annual Costs** = Operation Costs +  
Replacement Labor Costs + Materials Costs +  
Chemical Costs + Energy Costs

**Net Present Value** =  $\Sigma(\text{Cost}_x / (1+i)^x)$

# Sensitivity & Scenario Analysis

- High Strength Organic Waste Acceptance

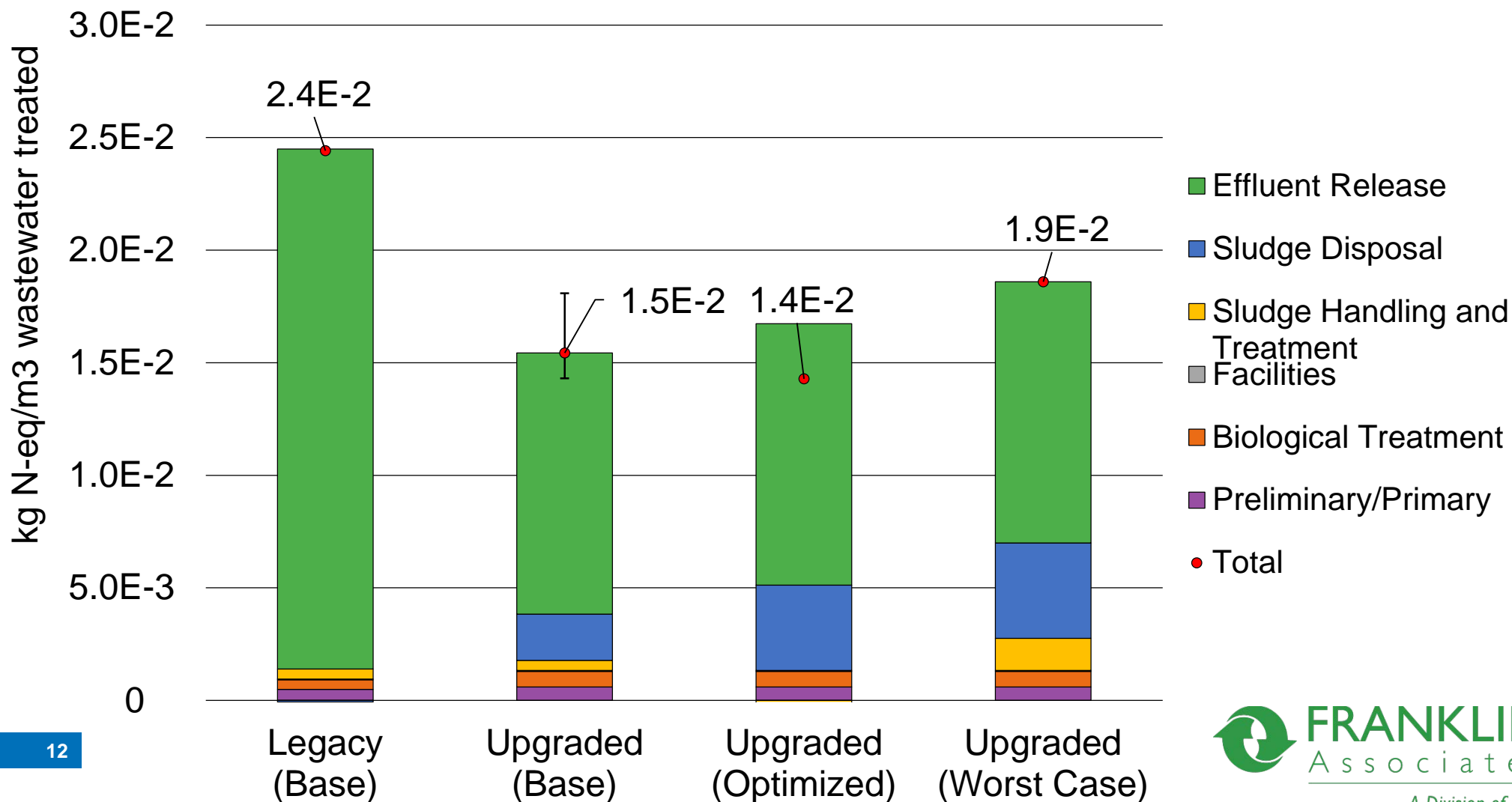
Scenario Type		Scenario		
Anaerobic Digestion	Low	Base	High	Units
Loading Rate	223	271	352	kg VS/m <sup>3</sup> /day
Biogas Yield	0.75	0.94	2.18	m <sup>3</sup> /kg VS destroyed
Volatile Solids Reduction	45	60	65	%
Methane Content of Biogas	60	65	70	% v/v
Biogas Heat Content	0.55	0.59	0.61	MJ/ft <sup>3</sup>
CHP Electrical Efficiency	30	36	42	%
CHP Thermal Efficiency	41	51	43	%

## Upgraded Base Scenario Summary

- Includes all treatment upgrades with no acceptance of additional HSOW
- Industry standard biogas yield estimate (conservative)
- Middle estimate of potential compost emissions
- End-of-Life GHG emission estimates include amendment Carbon and Nitrogen
- Other process GHG emissions remain constant across scenarios

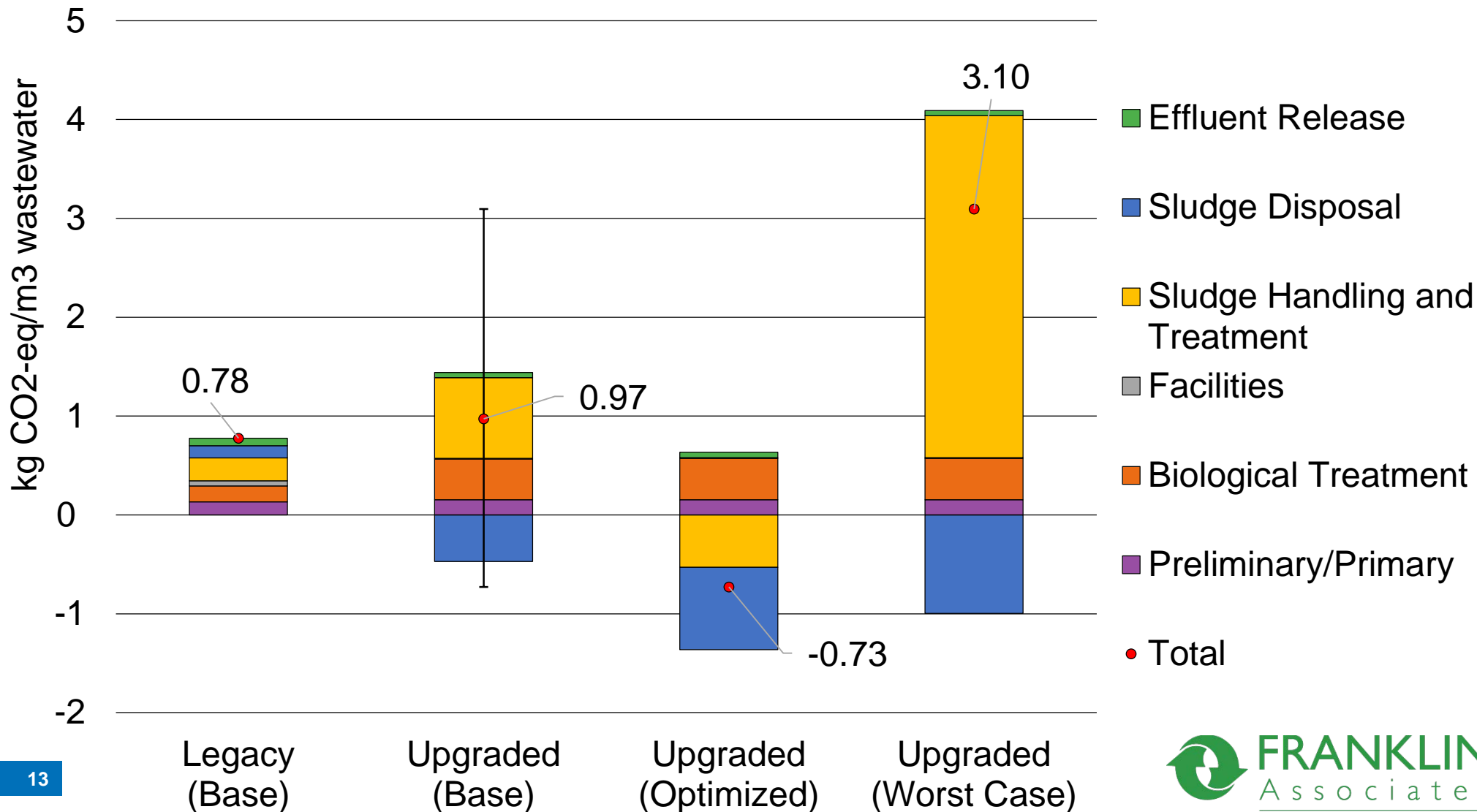
# Eutrophication Potential

## *Process Contribution*



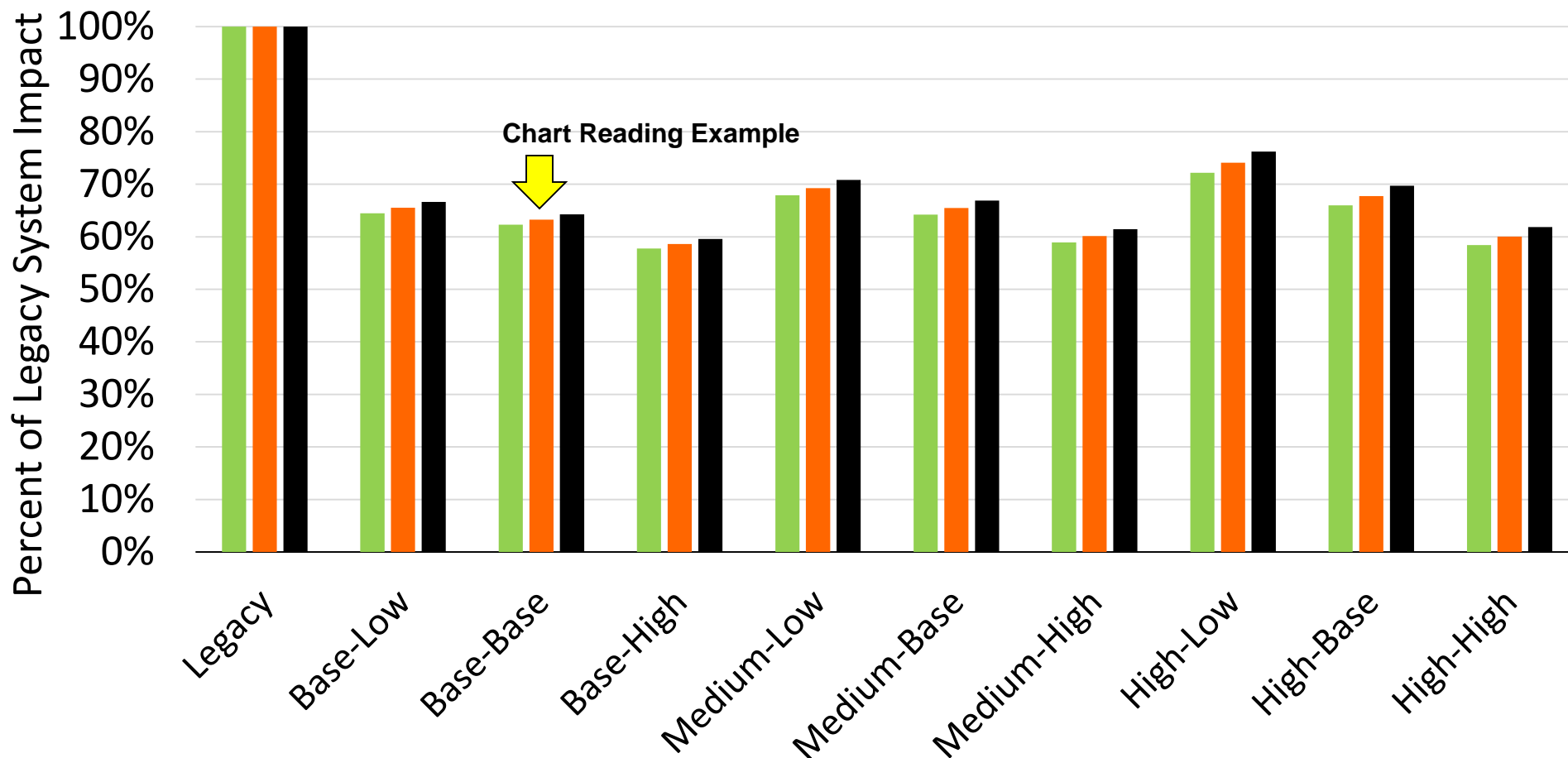
# Global Climate Change Potential

## *Process Contribution*



# Eutrophication Scenarios

## *Percent of Legacy System Impact*

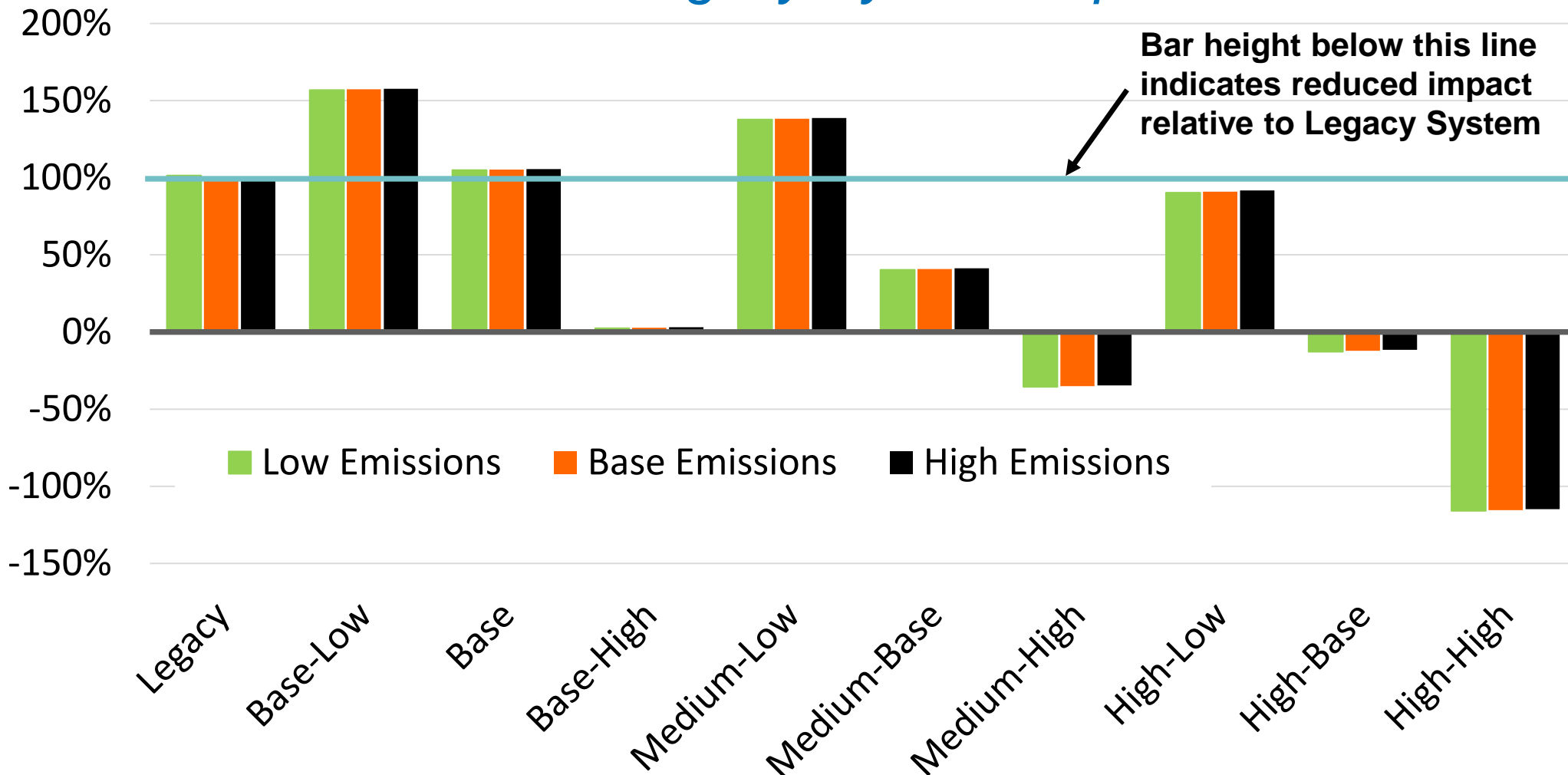


**Scenario Name: Feedstock - AD**

# Cumulative Energy Demand Scenarios

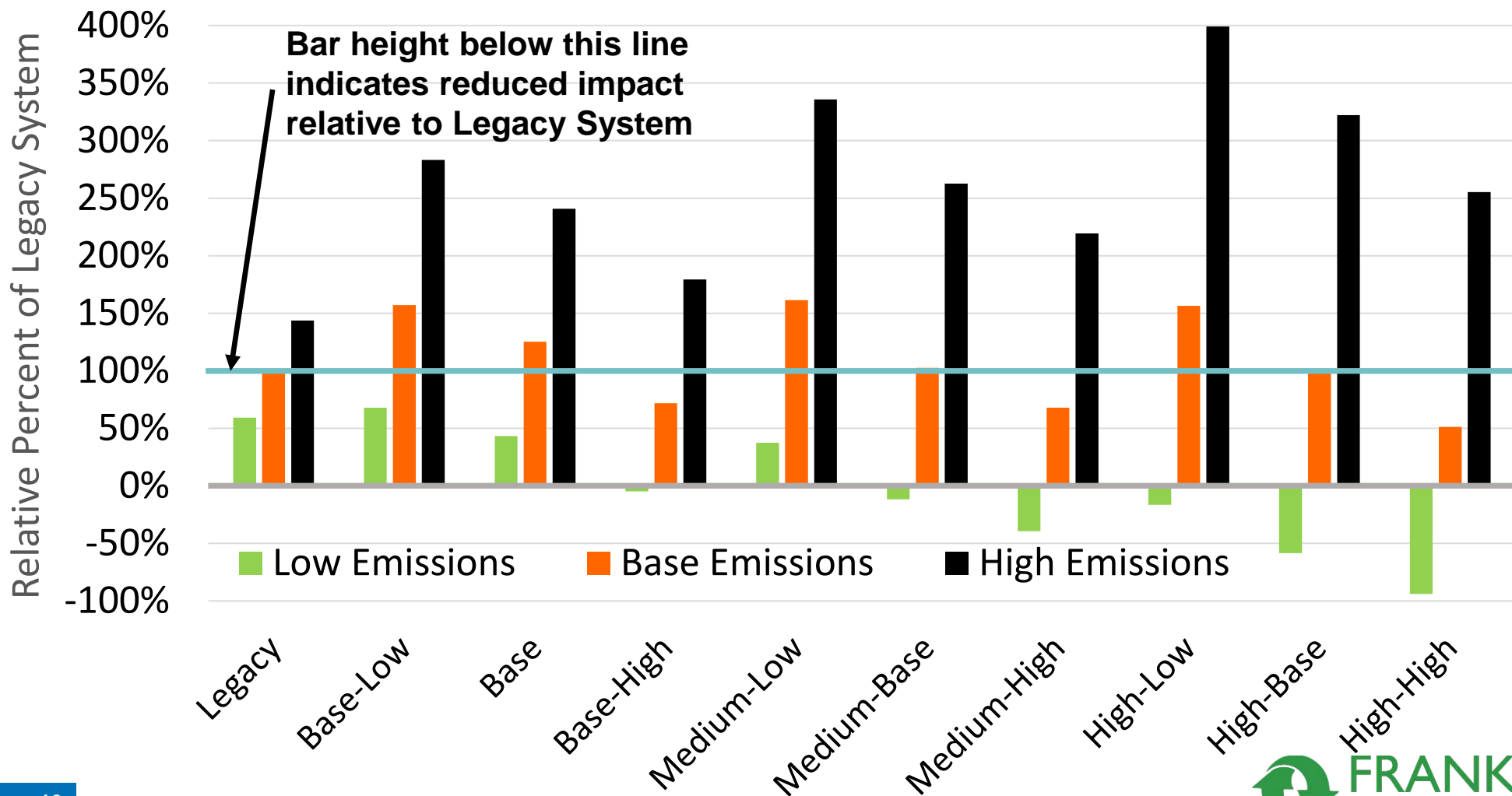
## *Percent of Legacy System Impact*

Relative Percent of Legacy System



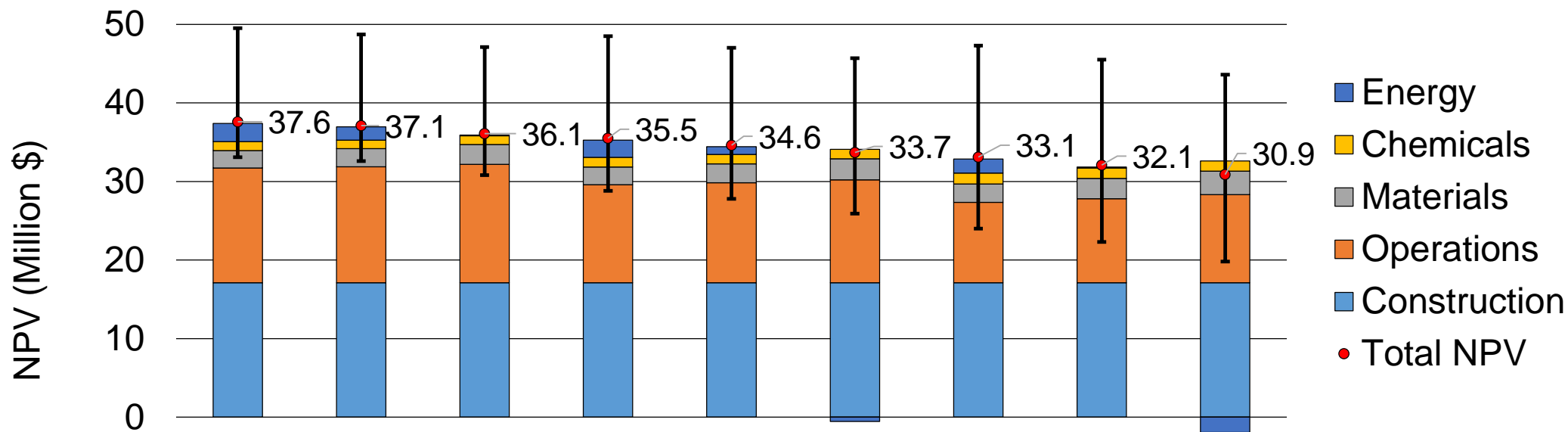
**Scenario Name: Feedstock - AD**

# Global Climate Change Potential Scenarios



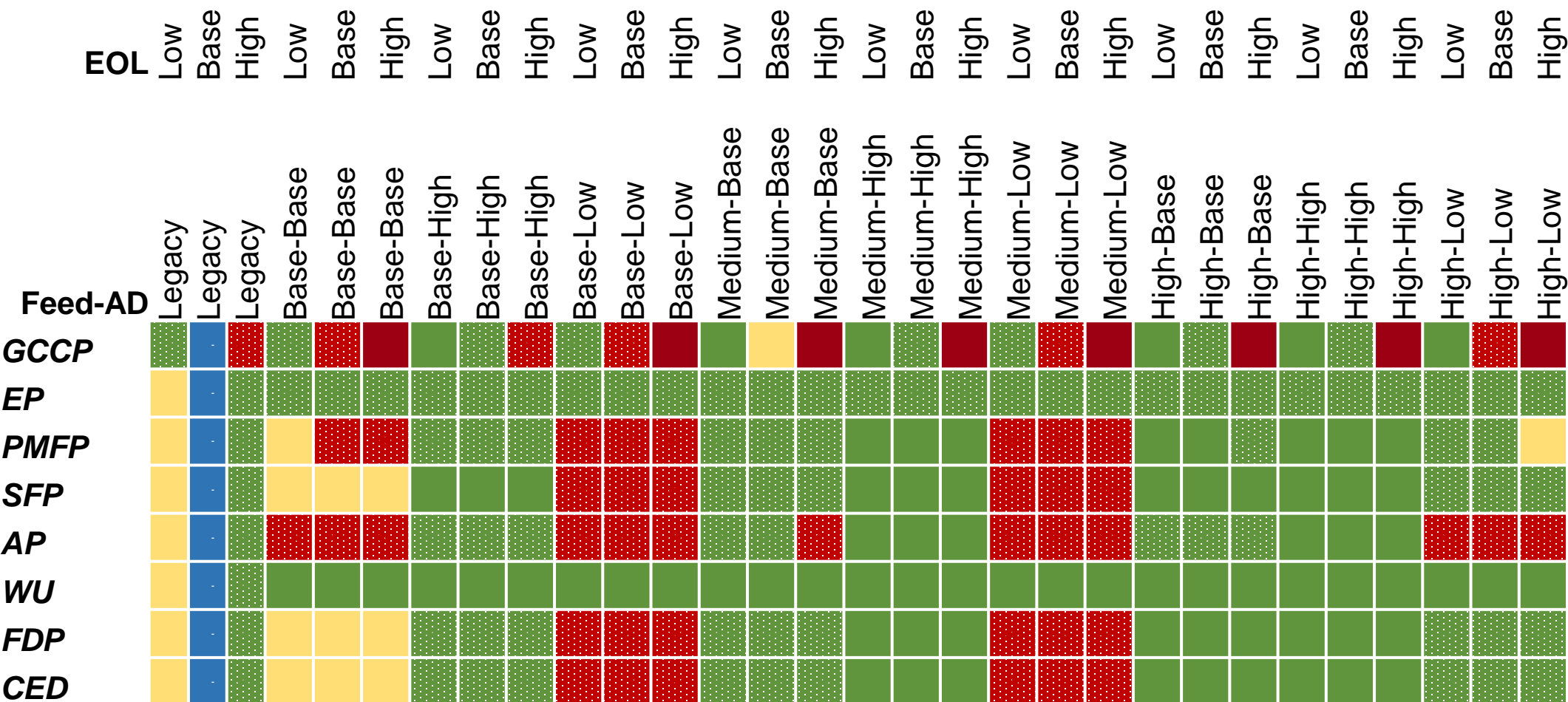
# LCCA Results

Cost Scenario			AD + CHP Payback Period (years)						
Low	None	None	378	79	56	34	27	21	16
Base	None	None	None	None	847	162	98	65	45
High	None	None	None	None	None	None	None	243	70



Base Feed-Low AD  
Base Feed-Base AD  
Base Feed-High AD  
Medium Feed-Low AD  
Medium Feed-Base AD  
Medium Feed-High AD  
High Feed-Low AD  
High Feed-Base AD  
High Feed-High AD

**Scenario Name: Feedstock - AD**



# Conclusions

- **Clear Environmental Benefit of HSOW Acceptance**
  - Maximize use of AD capacity
  - Low AD performance (avoidable), can lead to increases in environmental impact
- **Benefit to Climate Change Potential depends strongly on composting system selection and management**
- **Simple payback of AD is challenging to achieve at small-scale, but the trend is towards decreasing cost**
- **Many impact categories positively influenced by avoided electricity and natural gas consumption**
- **Appropriate use of AD has the potential to reduce environmental impacts of achieving increased nutrient removal**

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## Acknowledgements

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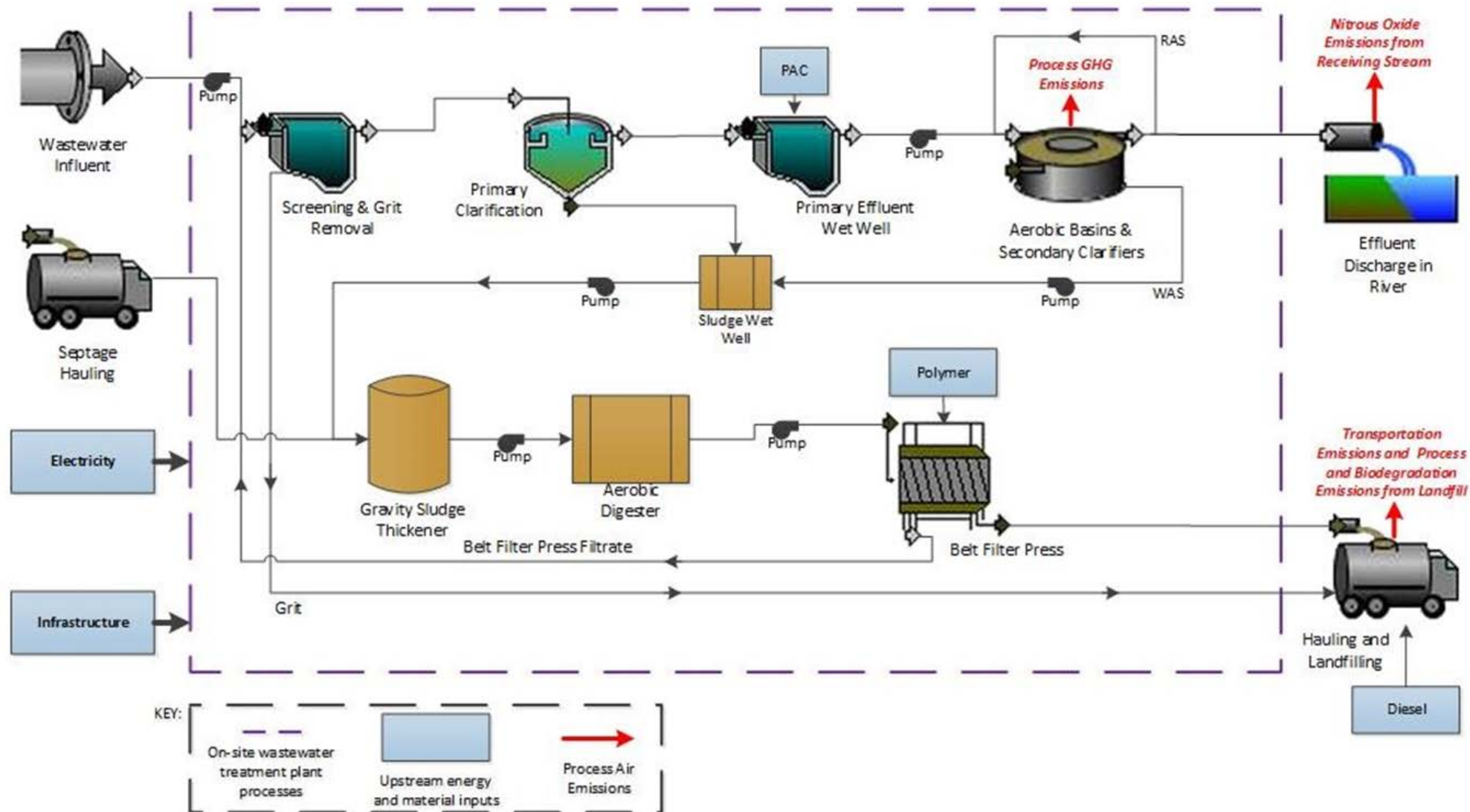
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## Sl. Impact Categories

Metric	Method	Unit
Cost	LCCA	USD 2014
Global Warming Potential	TRACI 2.1	kg CO <sub>2</sub> -eq.
Eutrophication Potential	TRACI 2.1	kg N-eq.
Particulate Matter Formation Potential	TRACI 2.1	kg PM <sub>2.5</sub> -eq.
Smog Formation Potential	TRACI 2.1	kg O <sub>3</sub> -eq.
Acidification Potential	TRACI 2.1	kg SO <sub>2</sub> -eq.
Water Use	ReCiPe	m <sup>3</sup>
Fossil Depletion Potential	ReCiPe	kg oil-eq.
Cumulative Energy Demand	Ecoinvent	MJ-eq.

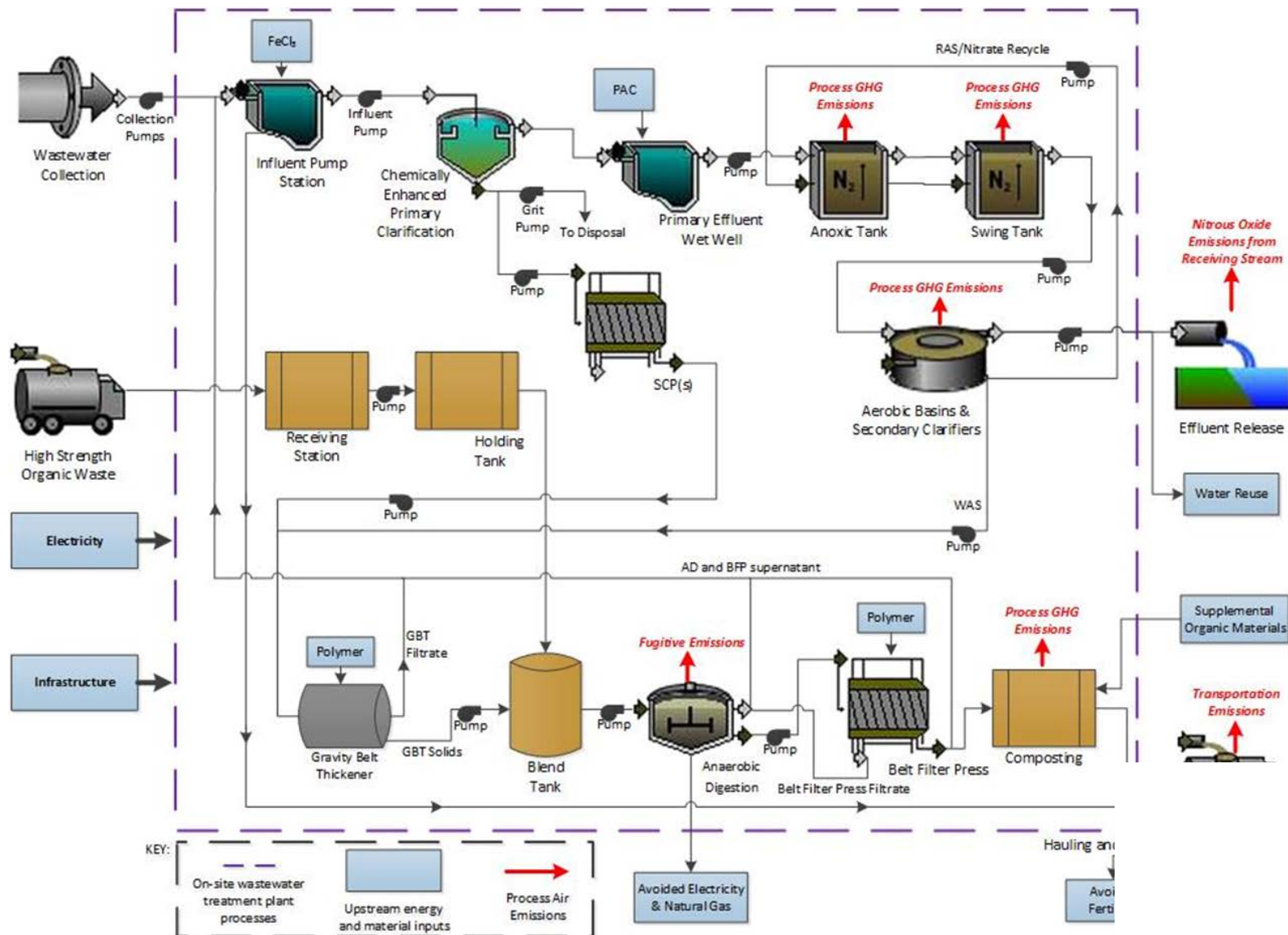
# Sl. Legacy WWTP Flow Diagram



## SI. Plant Upgrades

- **Chemically Enhanced Primary Clarification**
- **Modified Ludzack-Ettinger Biological Treatment**
  - *Currently Operational*
- **Gravity Belt Thickening**
- **Anaerobic Digestion**
- **Composting & Land Application**

# SI. Upgraded WWTP Flow Diagram



# Sl. Results Process Categories

Category Names	Process
Preliminary/Primary	Wastewater collection; operation and infrastructure; m3 wastewater
Preliminary/Primary	Influent Pump Station; wastewater treatment unit; at updated plant - US
Preliminary/Primary	Screening and Grit Removal - US
Preliminary/Primary	Clear Cove Primary Clarification; wastewater treatment unit; at updated plant - US
Preliminary/Primary	Primary Clarifier; wastewater treatment unit - US
Sludge Handling and Treatment	ClearCove SCP; wastewater treatment unit; at updated plant - US
Preliminary/Primary	Wet Well and Sump Station; wastewater treatment unit; at updated plant - US
Biological Treatment	Pre-Anoxic & Swing tank; wastewater treatment unit; at updated plant - US
Biological Treatment	Aeration Tanks; wastewater treatment unit - US
Sludge Handling and Treatment	Waste Receiving and Holding; wastewater treatment unit; at updated plant - US
Sludge Handling and Treatment	Gravity Belt Thickener; wastewater treatment unit; at updated plant - US
Sludge Handling and Treatment	Sludge Thickener; wastewater treatment unit - US
Sludge Handling and Treatment	Blend Tank; wastewater treatment unit; at updated plant - US
Sludge Handling and Treatment	Anaerobic Digestion; wastewater treatment unit; at updated plant - US
Sludge Handling and Treatment	Aerobic Digester; wastewater treatment unit - US
Sludge Handling and Treatment	Belt filter press; wastewater treatment unit - US
Sludge Handling and Treatment	Biosolids composting; windrow composting; wastewater treatment unit; at updated plant - US
Sludge Disposal	Land application of compost; wastewater treatment unit; at updated plant - US
Sludge Disposal	Sludge Disposal; wastewater treatment unit - US
Effluent Release	Effluent release; wastewater treatment unit; at surface water; m3 wastewater - US
Facilities	Control Building; at wastewater treatment plant - US

# SI. LCCA Scenario Parameters

Parameter Value	Low Cost	Base Cost	High Cost
Planning Period (years)	30	30	30
Real Discount Rate (%)	6%	5%	3%
Interest Rate (%) <sup>1</sup>	0%	0%	0%
Electricity Cost (\$/kWh) <sup>1</sup>	0.077	0.051	0.077
Electricity Revenue (\$/kWh)	0.077	0.051	0.051
Diesel Cost (\$/gal)	2	2.7	3.5
Natural Gas Cost (\$/MCF)	4.5	3.84	3.84
Septage Disposal Fee (\$/gallon)	0.01	7.00E-03	7.00E-03
High Strength Organic Waste (\$/gallon) <sup>2</sup>	0.15	0.06	0.03
Compost Revenue (\$/yd <sup>3</sup> ) <sup>3</sup>	10	5	-
Landfill Tipping Fee (\$/wet ton) <sup>1</sup>	50.8	50.8	50.8
Fraction of Biogas Heat Valued	Total Heat Potential	Facility Use	Facility Use
Material and Maintenance Escalation	2%	3%	4%
Labor Escalation	1%	2%	3%
Taxes/Salvage Escalation	0%	0%	0%
Operations General Escalation	1%	2%	3%
Fee Escalation	1%	2%	2%
Energy Escalation	2%	2%	3%

## SI. New England Regional Grid Mix

<b>Fuel Source</b>	<b>Electrical Grid Mix (%)<sup>1,2</sup></b>
Biomass	3.10%
Wind	1.90%
Solar	0.40%
Hydro	29%
Nuclear	29%
Gas	31%
Coal	5.50%
Total	100%

Notes/References: <sup>1</sup> U.S. EPA 2016 <sup>2</sup> ISO-NE 2016

# Sl. Landfill Calculations

## Degradable Carbon Remaining

$$(\text{metric tons}) = C_t = C_0 * e^{(-k*t)}$$

$C_t$  = Degradable carbon remaining at time  $t$

$C_0$  = Degradable carbon remaining at time 0

$k$  = Degradation rate constant

$t$  = time elapsed

## Gas Capture Performance

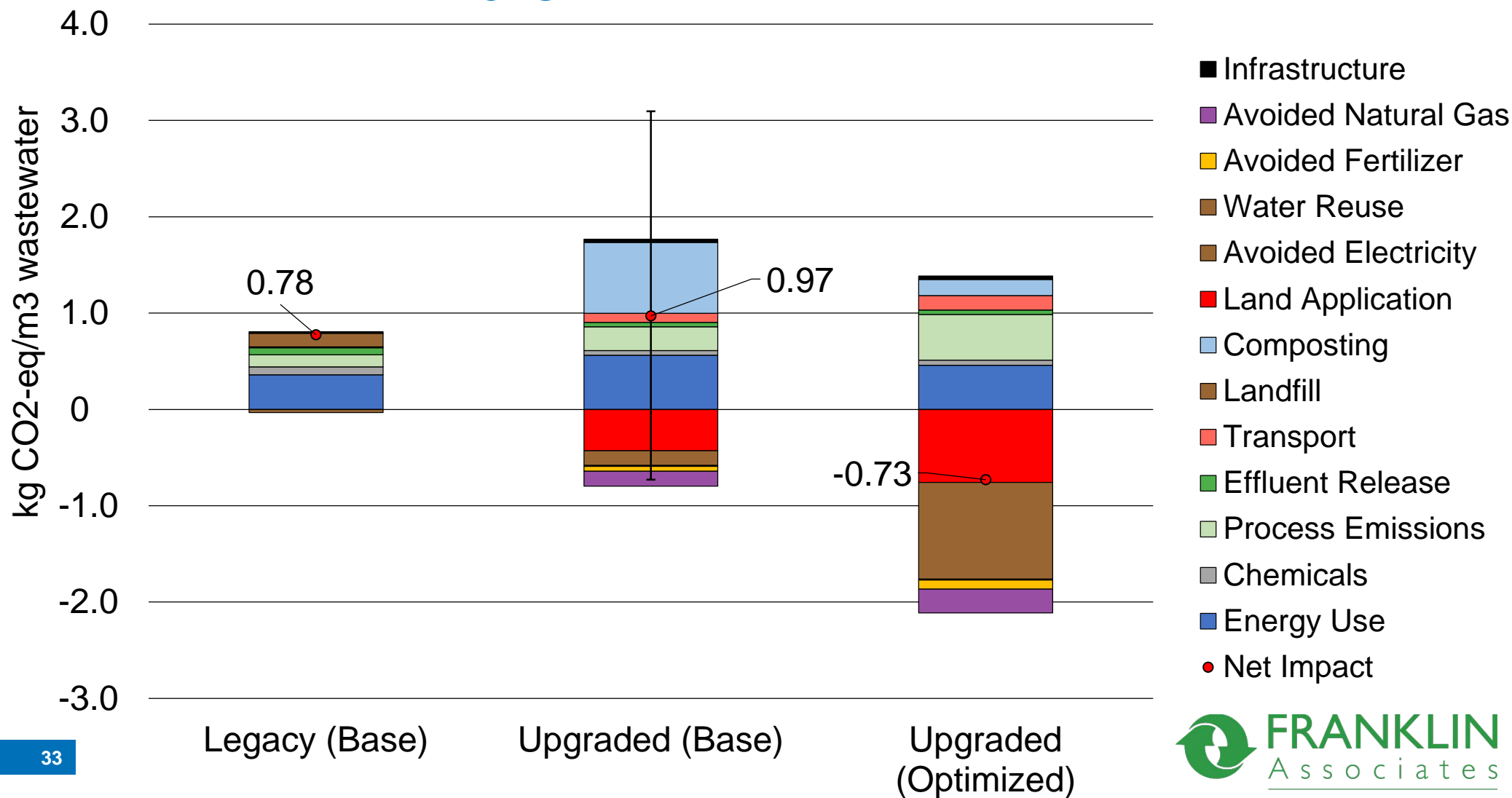
Parameter	Bath NY Landfill (baseline)	National Average Landfill
Percentage of landfilled C that produces methane	50%	50%
Percentage of methane released w/o treatment	4.50%	29%
Percentage of methane captured for energy recovery	95%	57%
Percentage of methane flared	0%	11%
Percentage of methane oxidized to CO <sub>2</sub>	0.50%	3.80%

*Carbon remaining after year 100 is considered sequestered*

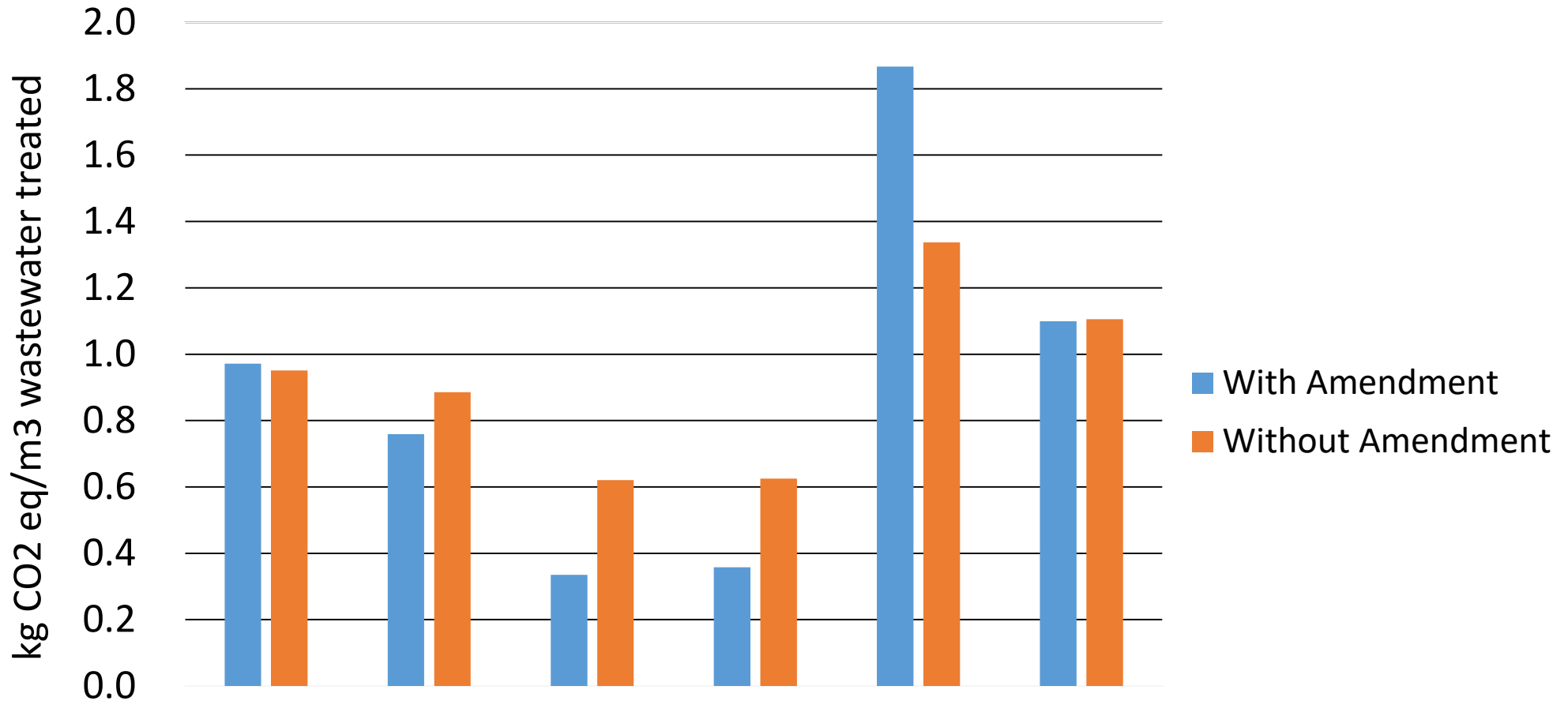
## Sl. Calculated Agricultural Emission Rates

Emission Species	Compartment	Emission	Units
Ammonia	air	16.50%	of applied N
Nitrous Oxide	air	1.17%	of applied N
Nitrate	water	10.50%	of applied N
P, sediment	water	10.10%	of applied P
P, soluble	water	3.20%	of applied P
P, soluble	groundwater	0.32%	of applied P
P, sediment	air	2.40%	of applied P

# Global Climate Change Potential *Drivers*



# Sl. Amendment Sensitivity



**EOL Emission**

**Compost  
Method**

# SI. GCCP End-of-Life Sensitivity

